



Mobile Automation

Products and Services

We automate your success.

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Mobile Automation

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Mobile Automation

Experience | Know-how | Made in Germany

For decades, the name Jetter AG has stood for highest demands on automation solutions that are used in a wide range of industrial and mobile automation sectors.

Products and components by Jetter AG stand out thanks to their high degree of system integrity and diversity. Our in-house R&D departments (hardware and software), as well as our production plants in Germany allow us to always act in a quick and flexible manner. This, combined with a comprehensive range of Professional Services, enables us to put almost any customer request into practice.

In Industrial Automation Jetter AG is focusing on selected industries. Highly customized solutions contributing to decisive advantages in our customers' business environment put them into a position to produce state-of-the-art machines and plants.

In Mobile Automation Jetter AG develops and manufactures highly complex and robust automation concepts for controlling a wide variety of functions in municipal, fire-fighting, and agricultural vehicles. Thus, permanent availability of vehicles and implementations is ensured.

Radical changes in industry caused by Industrie 4.0 and Internet of Things demand for future-proof solutions. Jetter AG is able to provide you with well-proven and safe systems, and to actively support you in implementing all process steps.

The product and networking philosophy at Jetter AG has always been based on seamless integration of all automation components into the production processes, such as, for example, end-of-line programming of vehicles. Jetter AG was the first company in the world to rely on consistent networking with Ethernet TCP/IP and on using common Internet protocols. A great number of systems that already now meet all essential criteria of future demands on production processes has been applied for many years by renowned customers with great success.

The Jetter AG mission statement:

Jetter AG is a leading provider of automation systems. Understanding your application helps us find the best solution in terms of functionality, sustainability and efficiency.

HMIs



Jetter AG provide numerous HMIs for a wide range of requirements and applications. These devices especially distinguish themselves by their diversity of individualization options, as well as by their large number of interfaces.



JetViewMobile 104

Product brief

With its compact design and rugged enclosure the JVM-104 is an ideal HMI for any application of mobile machinery.

It is equipped with a powerful controller which can be expanded by additional I/O connections, as well as by one Ethernet and one USB port. This device saves you an extra controller for many applications.

The standard operation by means of four backlit keys can be extended by a digipot used as pushbutton or by touchdisplay.

The built-in light sensor perfectly adapts the illumination of the display to the brightness of the surroundings.



Features

- Display with built-in controller 32 bits/500 MHz
- Flexible expandability
- High connectivity
- Customizable
- Available either as a flush mount or as surface mount model



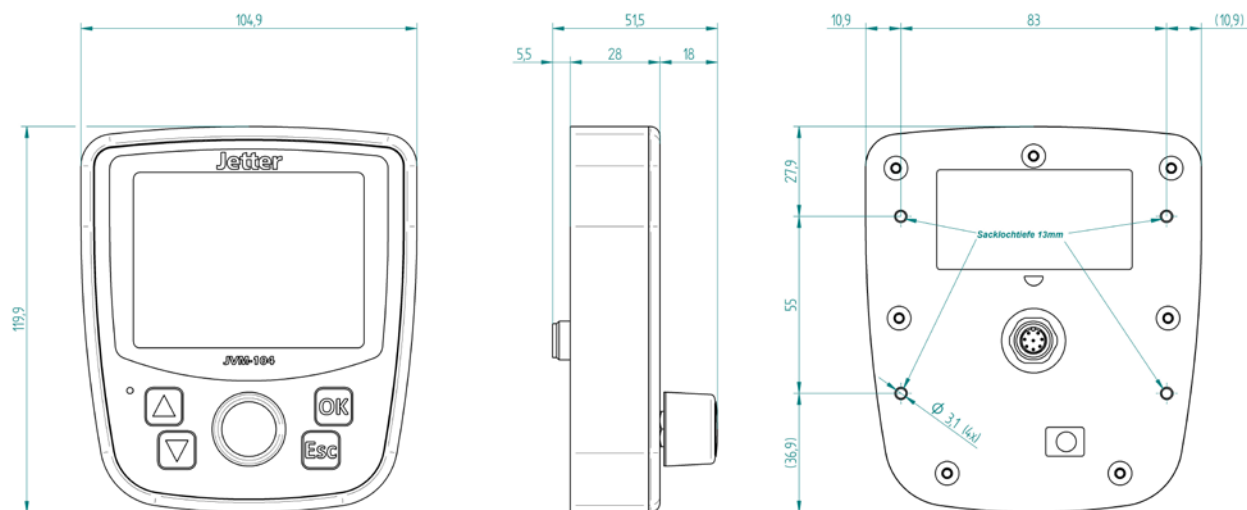
| JVM-104 | |
|--|---|
| Display | 3.5" TFT with LED backlight |
| Display resolution and brightness | 320 x 240 pixels (QVGA); 350 cd/m ² (dimmmable) |
| CPU | iMX 35, 32 Bit, 500 MHz |
| Memory: RAM - Application - Non-volatile | 128 MB RAM – 512 MB Flash – 128 kB MRAM |
| Programming | Graphics: JetViewSoft - Logic circuit: IEC61131-3 STX |
| Operating system | WinCE 6.0 |
| Operating voltage | DC 8 ... 32 V |
| Operating/storage temperature | -20 ... +65 °C/-30 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 1 (2) CANopen®, SAE J1939, ISOBUS 11783 (option: 2nd port) |
| ▪ USB | 1 (option) |
| ▪ Ethernet | 1 (option) |
| Control elements | Up to 8 Membrane pushbuttons, backlit |
| | 1 Digipot - pushbutton function (option) |
| | 1 Touch display (option) |
| Acoustic signaling | 1 Buzzer 83 dB/10 cm/2670 Hz |
| Max. number of inputs/outputs | 6 (option: enclosure with Deutsch-DT connectors) |
| ▪ Inputs (option) | |
| Analog | 2 0 ... 15 V/0 ... 20 mA, can be configured individually, resolution: 12 bits, input impedance: 50 kΩ, load resistor: 120 Ω Alternative usage: ▪ Digital input active-high, input impedance 50 kΩ ▪ Frequency input 0.1 ... 10 kHz, period > 1 µs, input impedance 20 kΩ ▪ Counting input 0.1 Hz - 10 kHz, counting range 32 bits |
| ▪ Outputs (option) | |
| H-bridge | 2 2.5 A; peak current 5 A (500 ms) Alternative usage: ▪ 4x PWM 2.5 A; 100 Hz ... 1 kHz, diagnostics capability ▪ 4x digital output 2.5 A, high-side, diagnostics capability ▪ 4x digital input active-high, NAMUR support, 8.2 V at 1 kΩ pull-up |
| Max. permitted total current | 12 A fully equipped with I/Os |
| Degree of protection | IP65 front/IP65 rear with rear-side Ethernet/USB port: IP20 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

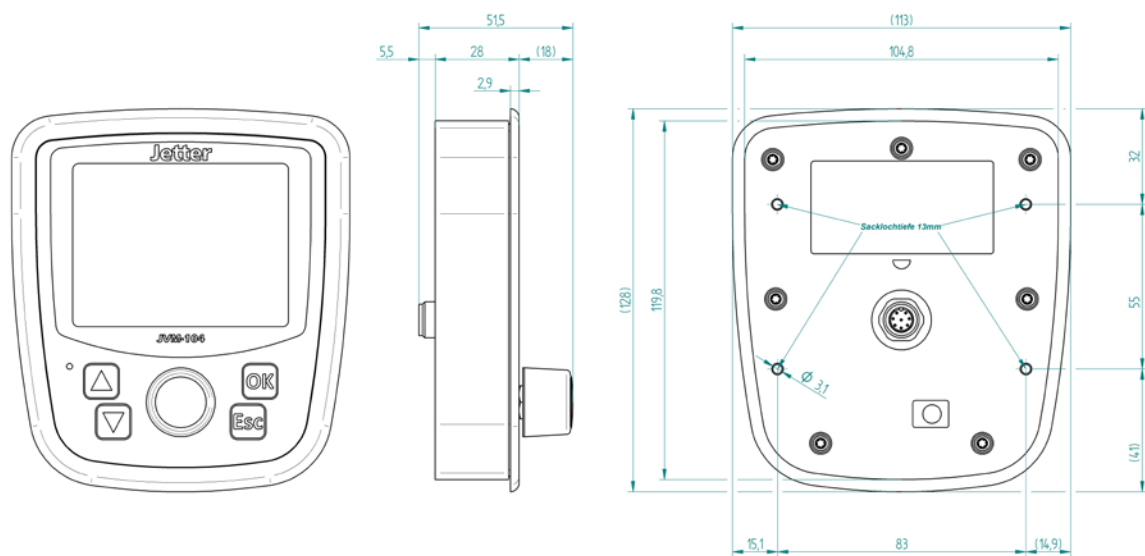
JetViewMobile 104

Dimensional drawing

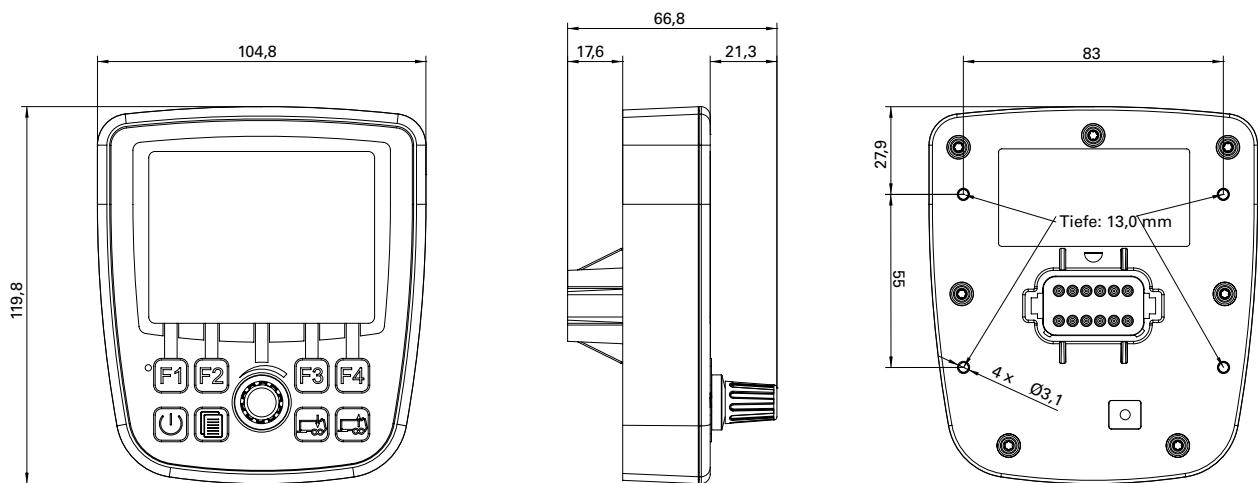
Surface mount model



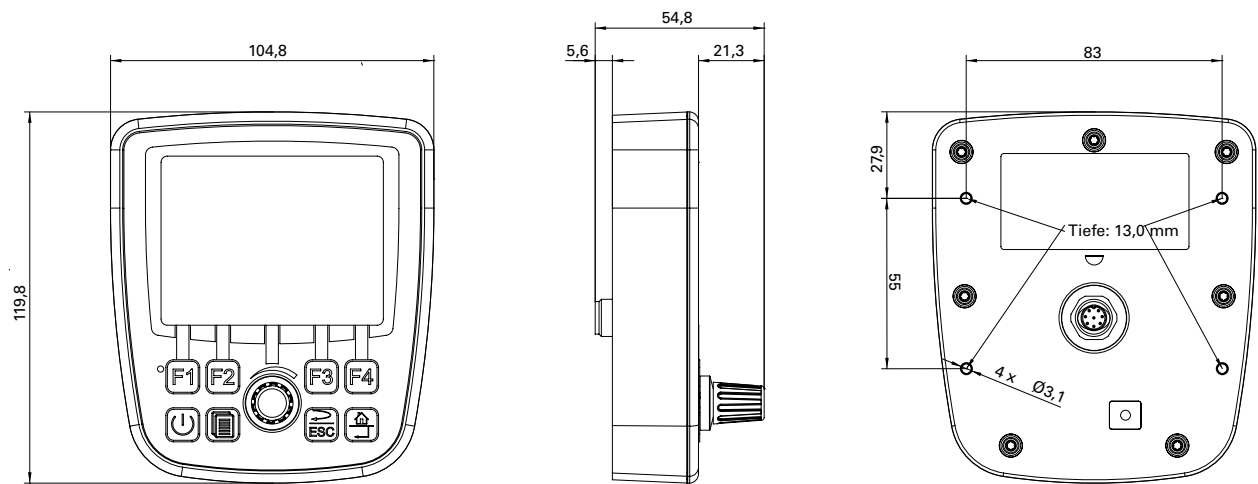
Flush mount model



Model with Deutsch connector



Model with M12 screw-type connector



JetViewMobile 104

Accessories

Dash mounts by RAM Mount



Connector pinout

| JVM-104 - Basic version M12 - 8-pin, e.g. Lumberg RKC 8/9 | |
|--|---|
| Power supply - Logic unit - 2 A | 1 |
| n.c. | 2 |
| Power supply ON | 3 |
| n.c. | 4 |
| CAN1-L | 5 |
| Ground | 6 |
| CAN1_H | 7 |
| n.c. | 8 |

| JVM 104 - with I/O expansion Deutsch DT06-12S | |
|--|----|
| Ground | 1 |
| Output 1 | 2 |
| Output 2 | 3 |
| Output 3 | 4 |
| Output 4 | 5 |
| Power supply - Logic unit - 2 A | 6 |
| Power supply - Power outputs 10 A | 7 |
| Power supply ON | 8 |
| CAN1_L | 9 |
| CAN1_H | 10 |
| Analog input 1 | 11 |
| Analog input 2 | 12 |

USB host interface, USB 2.0

Ethernet port, RJ45 jack

| JVM 104 - with I/O expansion and second CAN Deutsch DT06-12S | |
|---|----|
| Ground | 1 |
| CAN2_L | 2 |
| CAN2_H | 3 |
| Output 3 | 4 |
| Output 4 | 5 |
| Power supply - Logic unit - 2 A | 6 |
| Power supply - Power outputs 10 A | 7 |
| Power supply ON | 8 |
| CAN1_L | 9 |
| CAN1_H | 10 |
| Analog input 1 | 11 |
| Analog input 2 | 12 |

JetViewMobile 407B

Product brief

With its elegant and high-quality design, the JVM-407B HMI is a standout product and can be supplied both as flush mount or surface mount model.

Right and left of the 7" display, 10 LEDs have been arranged, which, thanks to an integrated controller within the HMI, can be directly operated by the user. This way, they can also be used as warning and control lights for cars; they even allow for the JVM-407B to be used as a fully-fledged dashboard.

The integrated controller of the HMI is equipped with multi-purpose interfaces and can therefore be used as a powerful master controller for medium-size systems. A video input allows for integrating a rear view camera.

The HMI is operated via four high-grade backlit keys, as well as a digipot used as pushbutton. The acoustic signaling device produces an alarm loud enough to be heard even in noisy surroundings. A USB port at the front side allows for simple data interchange in the field.



Features

- Display with built-in controller 32 bits/500 MHz
- 3 CAN ports, Ethernet, SD card and front-side USB port
- Video input
- Built-in car LED
- Elegant and high-value design
- Available either as a flush mount or as surface mount model

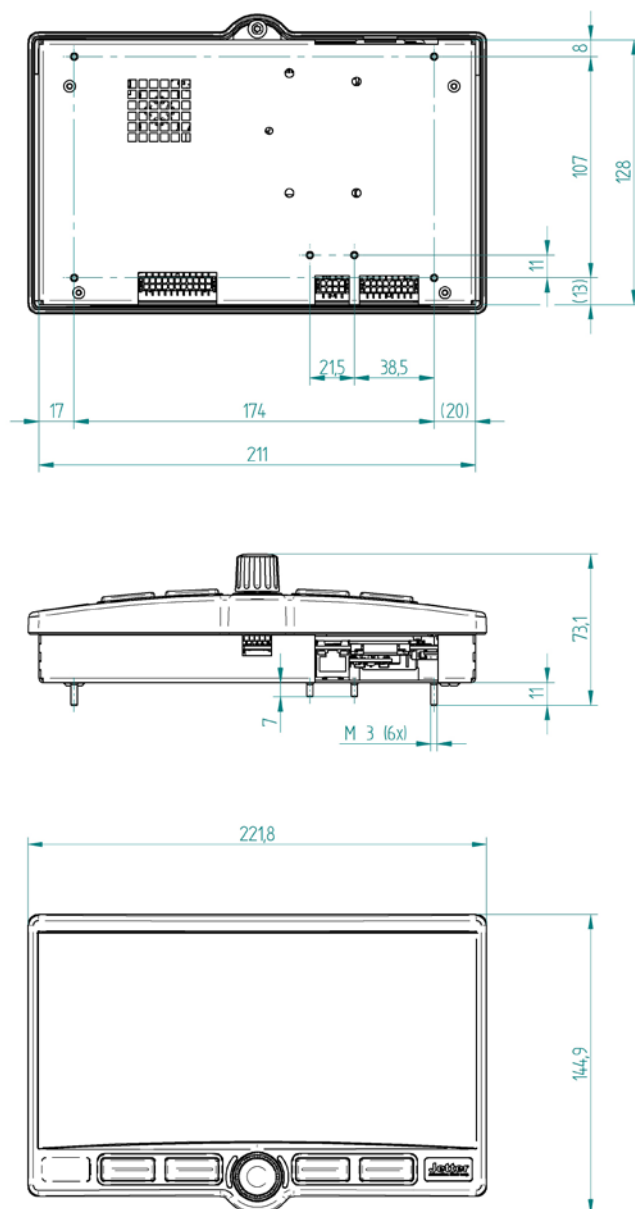
| JVM-407B | |
|--|--|
| Display | 7" TFT with LED backlight |
| Display resolution and brightness | 800 x 480 pixels (WVGA); 300 cd/m ² (dimmable) |
| CPU | iMX 35, 32 Bit, 500 MHz |
| Memory: RAM - Application - Non-volatile | 128 MB RAM – 512 MB Flash – 128 kB MRAM |
| Programming | Graphics: JetViewSoft - Logic circuit: IEC61131-3 STX |
| Operating system | WinCE 6.0 |
| Operating voltage | DC 8 ... 32 V |
| Operating/storage temperature | -20 ... +65 °C/-30 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 3 CANopen®, SAE J1939, ISOBUS 11783 |
| ▪ USB | 1 Front panel |
| ▪ SD memory card | 1 Rear panel |
| ▪ Ethernet | 1 |
| ▪ CVBS | 1 |
| Control elements | 4 Keys, backlit |
| | 1 Digipot used as pushbutton, backlit |
| Acoustic signaling | 1 Buzzer |
| | 10 LEDs of customized design |
| Inputs (option) | |
| ▪ Digital | 10 Switch input for LEDs, supply by Ub is possible |
| | 5 Digital input active-high, input impedance 43 kΩ |
| Outputs (option) | |
| ▪ Digital | 1 Peak current 3 A |
| RTC | Yes, replaceable battery |
| Degree of protection | Flush mount model: IP65 front/IP20 rear Surface mount model: IP65 front/IP54 rear |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

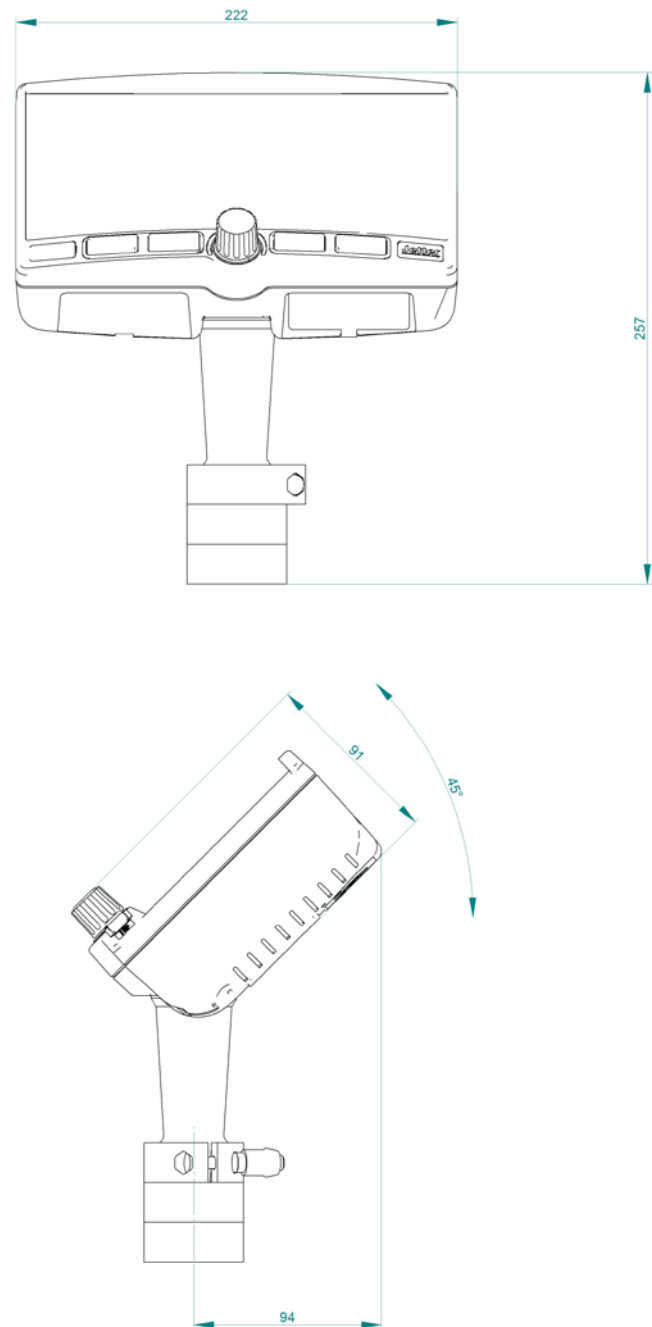
JetViewMobile 407B

Dimensional drawing

Flush mount model



Surface mount model



Connector pinout

| JVM-407B Molex Microfit 3.0 - 22-pin | |
|---|----|
| Power supply | 1 |
| Power supply ON | 2 |
| Output 1 | 3 |
| LED 2 | 4 |
| LED 4 | 5 |
| LED 6 | 6 |
| LED 8 | 7 |
| LED 10 | 8 |
| Input 2 | 9 |
| Input 4 | 10 |
| Ground | 11 |
| Power supply | 12 |
| Output 1 | 13 |
| LED 1 | 14 |
| LED 3 | 15 |
| LED 5 | 16 |
| LED 7 | 17 |
| LED 9 | 18 |
| Input 1 | 19 |
| Input 3 | 20 |
| Input 5 | 21 |
| Ground | 22 |

| JVM-407B Molex Microfit 3.0 - 8-pin | |
|--|---|
| Supply voltage DC 12 V for the camera | 1 |
| Video signal + | 2 |
| Shield | 3 |
| Ground | 4 |
| Video signal - | 5 |
| Ground | 6 |
| Video signal - | 7 |
| n.c. | 8 |

| JVM-407B Molex Microfit 3.0 - 16-pin | |
|---|----|
| CAN1_H_IN | 1 |
| CAN1_Term | 2 |
| CAN1_L_OUT | 3 |
| CAN2_L_IN | 4 |
| CAN2_H_OUT | 5 |
| CAN3_H_IN | 6 |
| CAN3_Term | 7 |
| CAN3_L_OUT | 8 |
| CAN1_L_IN | 9 |
| CAN1_U_OUT | 10 |
| CAN2_H_IN | 11 |
| CAN2_Term | 12 |
| CAN2_L_OUT | 13 |
| CAN3_L_IN | 14 |
| CAN3_H_OUT | 15 |
| Shield | 16 |

USB host interface, USB 2.0

Ethernet port, RJ45 jack

SD card slot, rear side

JetViewMobile 507B

Product brief

The HMI JVM-507B is equipped with a 7" display and 12 backlit buttons with symbols printed to customer's wishes. The keys have been arranged right and left of the display. As an option, the HMI can be supplied with a resistive touch screen. This way, highly flexible and comprehensive operating concepts can be implemented. The HMI has been designed for installation in a double DIN slot in the dashboard.

The integrated controller of the HMI is equipped with multi-purpose interfaces and can therefore be used as a powerful master controller for medium-size systems. Four video inputs allow for establishing high-level monitor applications.

A light sensor allows for automatically adjusting to display brightness and key back-lighting. The acoustic signaling device produces an alarm loud enough to be heard even in noisy surroundings.



Features

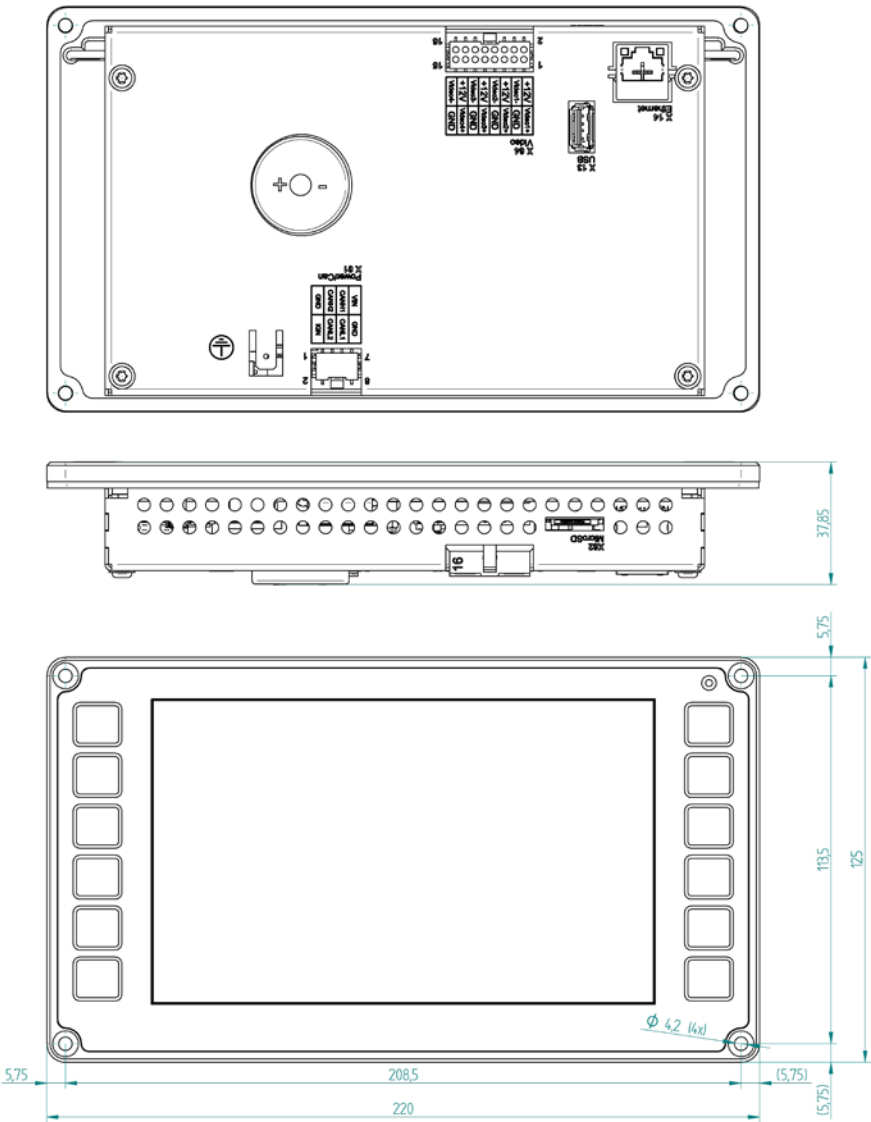
- Display with built-in controller 32 bits/500 MHz
- Labelable buttons
- 2 CAN ports, Ethernet, microSD card and USB port
- 4 video inputs
- Rugged aluminum front panel

| JVM-507B | |
|--|--|
| Display | 7" TFT with LED backlight |
| Display resolution and brightness | 800 x 480 pixels (WVGA); 300 cd/m ² (dimmable) |
| CPU | iMX 35, 32 Bit, 500 MHz |
| Memory: RAM - Application - Non-volatile | 128 MB RAM – 512 MB Flash – 128 kB MRAM |
| Programming | Graphics: JetViewSoft - Logic circuit: IEC61131-3 STX |
| Operating system | WinCE 6.0 |
| Operating voltage | DC 8 ... 32 V |
| Operating/storage temperature | -20 ... +65 °C/-30 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 2 CANopen®, SAE J1939, ISOBUS 11783 - 125 kB/s to 1MB/s |
| ▪ USB | 1 |
| ▪ microSD card | 1 |
| ▪ Ethernet | 1 |
| ▪ CVBS | 4 |
| Control elements | 12 Backlit buttons with symbols printed to customer's wishes |
| | 1 Resistive touch (optional) |
| Acoustic signaling | 1 Buzzer |
| RTC | Yes, replaceable battery |
| Degree of protection | Flush mount model: IP65 front/IP20 rear Surface mount model: upon request |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetViewMobile 507B

Dimensional drawing



Connector pinout

| JVM-507B | |
|---------------------------------|----|
| Molex Microfit 3.0 - 16-pin X64 | |
| Video signal 1+ | 1 |
| Supply voltage 12 V, camera 1 | 2 |
| Ground | 3 |
| Video signal 1- | 4 |
| Video signal 2+ | 5 |
| Supply voltage 12 V, camera 2 | 6 |
| Ground | 7 |
| Video signal 2- | 8 |
| Video signal 3+ | 9 |
| Supply voltage 12 V, camera 3 | 10 |
| Ground | 11 |
| Video signal 3- | 12 |
| Video signal 4+ | 13 |
| Supply voltage 12 V, camera 4 | 14 |
| Ground | 15 |
| Video signal 4- | 16 |

| JVM-507B | |
|--------------------------------|---|
| Molex Microfit 3.0 - 8-pin X61 | |
| Ground | 1 |
| Ignition ON | 2 |
| CAN2_H | 3 |
| CAN2_L | 4 |
| CAN1_H | 5 |
| CAN1_L | 6 |
| Power supply | 7 |
| Ground | 8 |

X13 USB host interface, USB 2.0

X14, Ethernet port, RJ-45 jack

X62 microSD card slot, rear side

JetViewMobile MT101

Product brief

The outstanding feature of the new monitor generation JVM-Mxxx is its brilliant displays of appealing design which are also readable in bright sunlight.

Coming as mere monitors of 4.3 to 15", the devices are low-size enough to be installed even in small spaces.

The corresponding high-performance ECU JCM-630 does not only establish all connections with the mobile machine, but it also provides two monitors with operating parameters by single-cable technology.

Thanks to its multi-kernel processors, its four CAN, Lin and Ethernet connections and its eight camera inputs, the JCM-630 is fit for any kind of today's and tomorrow's operating philosophy.



Features

- Brilliant displays readable in bright sunlight
- Slim, modern design
- Single-cable connection to JCM-630
- PCAP can be integrated
- Mounting: VESA/RAM, flush mounting

| JVM-MT101 | |
|--------------------------------------|---|
| Display | 10.1" TFT with LED backlight |
| Display resolution | 1024 x 600 pixels |
| Brightness | 500 cd/m2(dimmable) |
| Viewing angle (h/v, u/d) | 160°; 160° |
| Contrast | 500:1 |
| Control elements | 1 PCAP touchscreen |
| | 4 Keys, backlit (option) |
| | 1 Push encoder, backlit (option) |
| Acoustic signaling | 1 Buzzer 85 db (option) |
| Ports and interfaces: | |
| - FPD-LINKII | 1 Display, display power supply, CAN |
| - CAN | 1 CANopen®; 125 kB/s to 1 MB/s |
| - External keyboard, rotary, ... | 10 ch. Matrix keyboard, switches, rotary encoder |
| Programming | Via JCM-630 series Graphics: JetViewSoft - Logic circuit: IEC61131-3 STX |
| Operating voltage | DC 8 ... 32 V |
| Operating/storage temperature | -20 ... +65 °C/-30 ... +85 °C |
| Degree of protection | "Open frame" model: IP23 front/IP20 rear |
| | Surface mount model: IP54 front/IP54 rear |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetViewMobile M043

Product brief

The outstanding feature of the new monitor generation JVM-Mxxx is its brilliant displays of appealing design which are also readable in bright sunlight.

Coming as mere monitors of 4.3" to 15", the devices are low-size enough to be installed even in small spaces.

The corresponding high-performance ECU JCM-630 does not only establish all connections with the mobile machine, but it also provides two monitors with operating parameters by single-cable technology.

Thanks to its multi-kernel processors, its four CAN, Lin and Ethernet connections and its eight camera inputs, the JCM-630 is fit for any kind of today's and tomorrow's operating philosophy.



Features

- Brilliant displays readable in bright sunlight
- Slim, modern design
- Single-cable connection to JCM-630
- PCAP can be integrated
- Mounting: VESA/RAM, flush mounting

| JVM-M043 | | |
|--------------------------------------|--------|--|
| Display | | 4.3" TFT with LED backlight |
| Display resolution | | 480 x 272 pixels |
| Brightness | | 800 cd/m2(dimmable) |
| Viewing angle (h/v, u/d) | | 150°; 150° |
| Contrast | | 300:1 |
| Control elements | 1 | PCAP touchscreen |
| | 4 | Keys, backlit (option) |
| | 1 | Push encoder, backlit (option) |
| Acoustic signaling | 1 | Buzzer 85 db (option) |
| Ports and interfaces: | | |
| - FPD-LINKII | 1 | Display, display power supply, CAN |
| - CAN | 1 | CANopen®; 125 kB/s to 1MB/s |
| - External keyboard, rotary, ... | 10 ch. | Matrix keyboard, switches, rotary encoder |
| Programming | | Via JCM-630 series. Graphics: JetViewSoft - Logic circuit: IEC61131-3 STX |
| Operating voltage | | DC 8 ... 32 V |
| Operating/storage temperature | | -20 ... +60 °C/-30 ... +85 °C |
| Degree of protection | | "Open frame" model: IP23 front/IP20 rear |
| | | Surface mount model: IP54 front/IP54 rear |
| Vibration | | DIN EN 60068-2-64, Cat. 2 |
| Shock | | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

Controllers



Controllers of the JetControl Mobile series can best meet the special demands made on mobile automation. Their pre-eminent trait is the combination of ultimate ruggedness, high and scalable CPU performance and the ability to implement individual customer requirements. The controllers can directly be built into the vehicle without a control cabinet being needed. This is space-saving and therefore allows for flexible installation.



JetControlMobile 630

Product brief

The multi-monitor controller JCM-630 combines outstanding video features with classic HMI and PLC disciplines in one system. Camera images, textual and graphic information can flexibly and almost arbitrarily be assigned to, scaled, placed and overlaid in two LVDS displays. This way, operating concepts exceeding the level of integration into modern middle-class cars can be physically established in special-purpose vehicles with moderate application expense.

The powerful graphics controller allows for high-standard image editing for third-party applications such as bird view, surround view or mirror equivalent systems. All features up to mapping the work functions can be presented by means of the integrated JetViewSoft and JetSym toolchain. Due to its high connectivity of 4 CAN ports, USB, RS232 and GBIT Ethernet, complex remote networks can be established.



Features

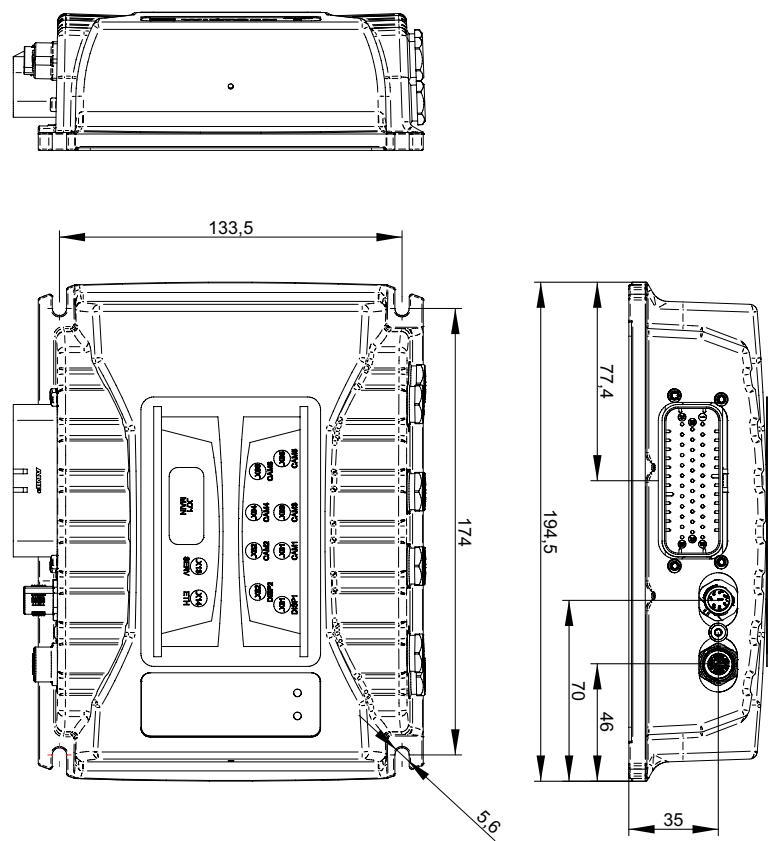
- Excellent video features on 2 displays
- Free positioning, size, and scaling of 8 cameras
- Integrated programming environment JetSym, JetViewSoft
- Plug-in for C-programming, third-party programs
- 4 CAN, GBIT-Ethernet connectivity
- Can be updated via USB flash drive

| JetControlMobile 630 | | |
|--|--|--|
| CPU | iMX 6, 32-bit, 800 MHz | |
| Memory: RAM - Application - Non-volatile | 1 GB ... 4 GB eMMC flash | |
| Co-CPU (CAN 3, 4 / Watchdog) | 120 MHz, 128 KB ... 512 KB flash | |
| Graphics programming | JetViewSoft - Logic circuit: IEC61131-3 STX | |
| Controller programming | JetSym - Logic circuit: IEC61131-3 STX | |
| Operating system | WinCE 2013 | |
| Power management | Boot-up duration < 10 s (until application screen appears) | |
| Operating/storage temperature | -30 ... +75 °C/-40 ... +85 °C | |
| Ports and interfaces: | | |
| ▪ FPD-LINKII | 2 | Display, display power supply, CAN |
| ▪ CAN | 4 | CANopen®, SAE J1939, ISOBUS 11783, 125 kB/s through 1 MB/s |
| ▪ USB | 1 | |
| ▪ Ethernet | 1 | (option) |
| ▪ Camera CVBS | 6 | Camera supply included |
| ▪ RS-232 | 2 | (option) |
| ▪ LIN | 1 | (option, uses DI3) |
| Inputs | 1 | Camera supply |
| Inputs, digital | 1 3 | Ignition Digital input active-high, input impedance 43 kΩ |
| Outputs, digital | 2 | Peak current 3 A |
| RTC | Yes, various backup modes, battery included | |
| Degree of protection | IP65 | |
| Vibration | DIN EN 60068-2-64, Cat. 2 | |
| Shock | DIN EN 60068-2-64, 30g | |
| Protection against polarity reversal | Yes | |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 630

Dimensional drawing



Connector pinout

| JCM-630 | |
|---|----|
| 35-pin male connector | |
| Ignition, U_{ign} (terminal 15) | 1 |
| GND, battery - (terminal 31) | 2 |
| UB, battery + (terminal 30) | 3 |
| n.c. (not connected)/option: CAN3 L | 4 |
| CAN2 L | 5 |
| CAN1 L | 6 |
| n.c./option: CAN4 L | 7 |
| n.c./option: CAN4 H | 8 |
| GND for RS-232 (COM2) | 9 |
| GND (supply) for CAM8 | 10 |
| DO1 | 11 |
| DO2 | 12 |
| Supply DC 12 V DC 12 V/24 V for CAM8 | 13 |
| Video input for CAM7 | 14 |
| Video input + for CAM8 | 15 |
| n.c./option: CAN3 H | 16 |
| CAN2 H | 17 |
| CAN1 H | 18 |
| GND | 19 |
| GND | 20 |
| GND (supply) for CAM7 | 21 |
| GND | 22 |
| Shield | 23 |
| Supply DC 12 V DC 12 V/24 V for CAM7 | 24 |
| Video input + for CAM7 | 25 |
| Video input for CAM8 | 26 |
| RS-232 TX (COM2) | 27 |
| RS-232 RX (COM2) | 28 |
| DI1 | 29 |
| Output power camera (OUT)/DO3 to 3 A | 30 |
| Power consumption camera (IN: DC 12 V/24 V) | 31 |
| DI2 | 32 |
| n.c./option: DI3 | 33 |
| Shield | 34 |
| Shield | 35 |

| JCM-630 | |
|-------------------------------------|---|
| M12 male connector - Service port 1 | |
| USB signal VCC5 + I/O | 1 |
| USB signal DATA - | 2 |
| USB signal DATA + | 3 |
| - (do not connect) | 4 |
| Screen for USB | 5 |
| RS-232 RX (COM1) | 6 |
| RS-232 TX (COM1) | 7 |
| GND | 8 |

| JCM-630 | |
|---------------------------------------|---|
| M12 female connector - Service port 2 | |
| D1 + | 1 |
| D1 - | 2 |
| D2 + | 3 |
| D2 - | 4 |
| D4 + | 5 |
| D4 - | 6 |
| D3 - | 7 |
| D3 + | 8 |

| JCM-630 | |
|--|---|
| M12 female connector - WLVDs 1 ... 2 - OUT | |
| 24-V supply | 1 |
| GND (supply) | 2 |
| GND (supply) | 3 |
| LVDS 1 ... 2 + | 4 |
| CAN1 Low | 5 |
| LVDS1 ... 2 - | 6 |
| 24-V supply | 7 |
| CAN1 High | 8 |

| JCM-630 | |
|--------------------------------------|---|
| M12 socket - CAM1 ... CAM6 | |
| Video input - for CAM1 ... 6 | 1 |
| GND (supply) | 2 |
| Video input + for CAM1 ... 6 | 3 |
| Supply DC 12 V / 12 V for CAM1 ... 6 | 4 |
| GND (supply) | 5 |

JetControlMobile 521

Product brief

The JCM-521 controllers are fully modular. They have been designed for control systems exacting high-level requirements on flexibility and connectivity.

The controllers consist of a main board and of MX modules which are add-ons providing various functions. The main board features a powerful CPU and an FPGA. Depending on the desired configuration, it can be equipped with 6 or 15 MX modules in any combination. Fully equipped, it offers up to 120 I/O connections. This way, the number of I/Os can precisely be customized to any application.

An optional diagnostics display with controls features production data display, diagnostics and configuration on the spot without additional supporting devices such as PC or testing devices still being needed.



Features

- 32-bit controller, 500 MHz
- Programming to IEC 61131-3 STX or in C/C++
- Modular I/O configuration for high flexibility
- High connectivity thanks to CAN, USB, LIN, Ethernet and RS232 port
- Built-in controls with graphic display

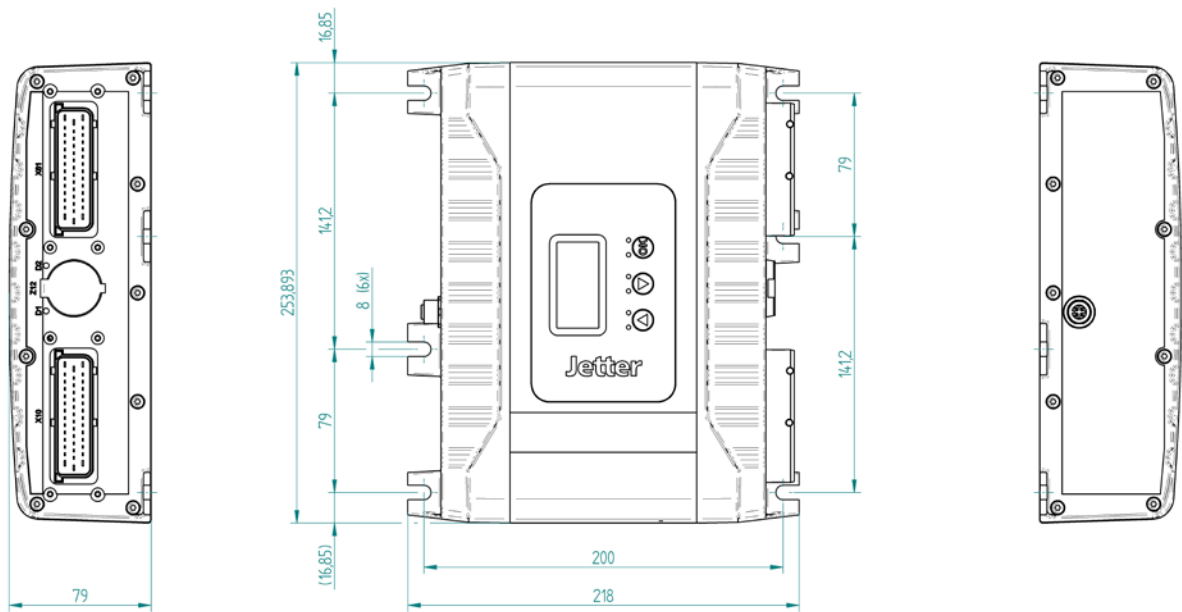
| JetControlMobile 521 | |
|--|--|
| CPU | ARM 11, 32-bit, 500 MHz |
| Memory: RAM - Application - Non-volatile | 128 MB RAM – 512 MB Flash – 128 kB MRAM |
| Peripherals | FPGA |
| Programming | IEC 61131-3 STX, C/C++ |
| Operating system | WinCE 6.0 |
| Operating voltage | DC 8 ... 32 V, load voltage isolated |
| Operating/storage temperature | -40 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 2 (optionally more) 125 kB/s to 1 MB/s CANopen®, SAE J1939, ISOBUS 11783 Jetter CAN-Prim for customer-specific proprietary protocols |
| ▪ Ethernet | Option; up to 100 Mbit/s |
| ▪ USB | 1 (optionally more), host and client |
| ▪ RS-232 | 1 |
| ▪ LIN | 1 |
| Operation and diagnostics (optional) | 1 LCD graphics display 6 LEDs red, green 3 Keys |
| RTC | Option |
| Maximum number of inputs/outputs* | 48 |
| Maximum number of MX modules | 6 |
| Max. permitted total current | 40 A |
| Safety relay in the load circuit | Yes, PWM outputs can be disabled |
| Degree of protection | IP65 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

* Number of I/O connections depends on configuration with MX modules.

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 521

Dimensional drawing



Connector pinout

| X10 and up to 2 MX modules Tyco Ampseal | |
|--|----|
| Supply of power outputs | 1 |
| MX2-1 | 2 |
| MX2-4 | 3 |
| MX2-7 | 4 |
| MX1-2 | 5 |
| MX1-5 | 6 |
| MX1-8 | 7 |
| CAN1 L input | 8 |
| CAN1 H input | 9 |
| RS-232 TX | 10 |
| RS-232 RX | 11 |
| Ground - Logic circuit | 12 |
| Ground - Logic circuit | 13 |
| Ground - Power outputs | 14 |
| Supply of power outputs | 15 |
| MX2-2 | 16 |
| MX2-5 | 17 |
| MX2-8 | 18 |
| MX1-3 | 19 |
| MX1-6 | 20 |
| CAN1 L output | 21 |
| CAN1 H output | 22 |
| Emergency OFF signal | 23 |
| Emergency OFF PWR | 24 |
| LIN1 | 25 |
| CONFIG | 26 |
| Power supply - Logic unit | 27 |
| Ground - Power outputs | 28 |
| Supply of power outputs | 29 |
| MX2-3 | 30 |
| MX2-6 | 31 |
| MX1-1 | 32 |
| MX1-4 | 33 |
| MX1-7 | 34 |
| CAN2 L | 35 |
| CAN2 H | 36 |
| Ignition ON | 37 |
| TBC OFF | 38 |
| Power supply - Logic unit | 39 |
| Power supply - Sensors | 40 |
| Power supply - Sensors | 41 |
| Ground - Power outputs | 42 |

| X61 4 MX modules each Tyco Ampseal | |
|---|----|
| Supply of power outputs | 1 |
| MX6-1 | 2 |
| MX6-4 | 3 |
| MX6-7 | 4 |
| MX5-2 | 5 |
| MX5-5 | 6 |
| MX5-8 | 7 |
| MX4-3 | 8 |
| MX4-6 | 9 |
| MX3-1 | 10 |
| MX3-4 | 11 |
| MX3-7 | 12 |
| Ground - Logic circuit | 13 |
| Ground - Power outputs | 14 |
| Supply of power outputs | 15 |
| MX6-2 | 16 |
| MX6-5 | 17 |
| MX6-8 | 18 |
| MX5-3 | 19 |
| MX5-6 | 20 |
| MX4-1 | 21 |
| MX4-4 | 22 |
| MX4-7 | 23 |
| MX3-2 | 24 |
| MX3-5 | 25 |
| MX3-8 | 26 |
| Power supply - Logic unit | 27 |
| Ground - Power outputs | 28 |
| Supply of power outputs | 29 |
| MX6-3 | 30 |
| MX6-6 | 31 |
| MX5-1 | 32 |
| MX5-4 | 33 |
| MX5-7 | 34 |
| MX4-2 | 35 |
| MX4-5 | 36 |
| MX4-8 | 37 |
| MX3-3 | 38 |
| MX3-6 | 39 |
| Power supply - Sensors | 40 |
| Power supply - Sensors | 41 |
| Ground - Power outputs | 42 |

JetControlMobile 511

Product brief

The partially modular compact controller JetControlMobile 511 is based on the modular JCM-521 series. Due to its vast I/O capacity featuring high-performance H-bridges, PWM outputs, flexibly applicable inputs and high total electric currents, even its basic configuration is already sufficient for numerous applications. Besides hydraulic actuators, it can even directly control electric motors. Extensibility by two MX modules allows for easily adjusting to a great variety of functions and applications.

Besides standard ports and interfaces, the JCM-511 is equipped with inputs apt for NAMUR, as well as with a LIN port. This way, it can be integrated into almost any systems architecture.

The high-level language STX to IEC61131-3 lets you implement virtually any control task. Programming in C/C++ is possible, too.



Features

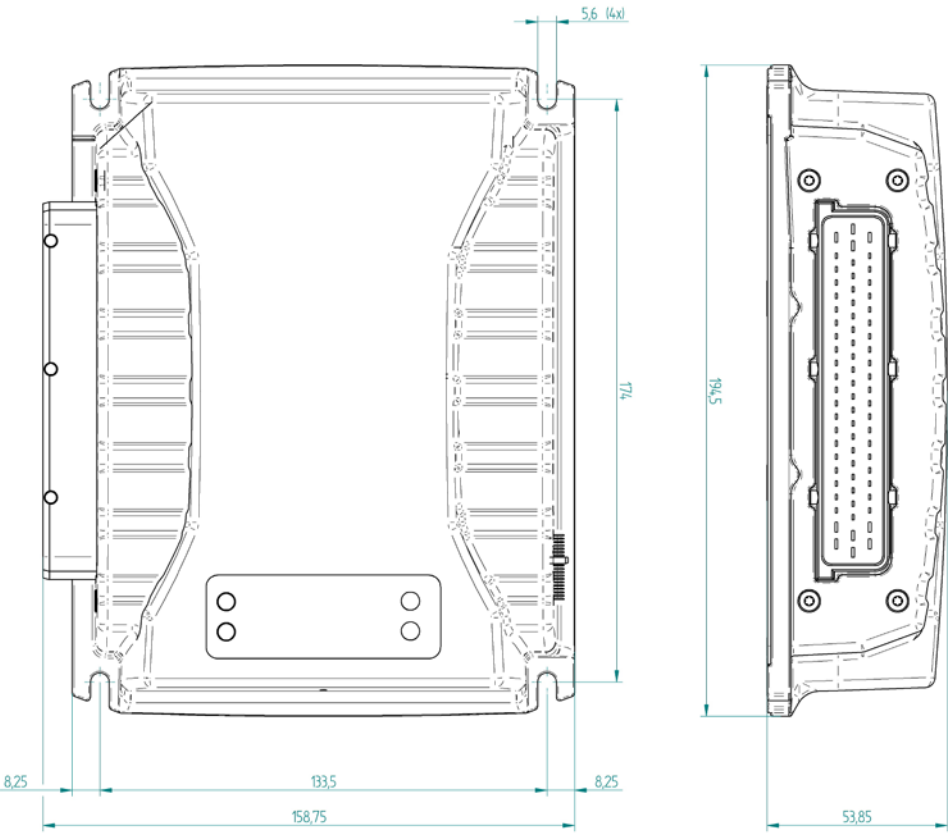
- 32-bit controller, 500 MHz
- Programming to IEC 61131-3 STX or in C/C++
- Partially modular I/O configuration for high flexibility
- CAN, USB, LIN and RS232 port for high connectivity
- Compact design

| JetControlMobile 511 | |
|--|---|
| CPU | ARM 11, 32-bit, 500 MHz |
| Memory: RAM - Application - Non-volatile | 128 MB RAM – 512 MB Flash – 128 kB MRAM |
| Peripherals | FPGA |
| Programming | IEC 61131-3 STX, C/C++ |
| Operating system | WinCE 6.0 |
| Operating voltage | DC 8 ... 32 V, load voltage isolated |
| Operating/storage temperature | -40 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 2 125 kB/s to 1 MB/s CANopen®, SAE J1939, ISOBUS 11783 Jetter CAN-Prim for customer-specific proprietary protocols |
| ▪ USB | 1 |
| ▪ RS-232 | 1 |
| ▪ LIN | 1 |
| ▪ Ethernet | 1 (option) |
| Operation and diagnostics | 2 status LEDs |
| RTC | Option |
| Max. number of inputs/outputs | 40 |
| Inputs (basic configuration) | |
| ▪ Analog | 8 0 ... 5.7 V/0 ... 22 mA, can be configured individually, resolution: 12 bits, input impedance: 75 kΩ, load resistor: 120 Ω Alternative usage: ▪ NAMUR input with a bias voltage of 8.2 V ▪ Digital input active-high, input impedance 50 kΩ ▪ Frequency input, 0.1 ... 10 kHz, period > 1 μs |
| ▪ Digital | 8 Active-high, input impedance 50 kΩ Alternative usage: ▪ Frequency input, 0.1 ... 10 kHz, period > 1 μs |
| Outputs (basic configuration) | |
| ▪ PWM | 4 3.5 A; current control 1 %; 10 Hz ... 1 kHz Alternative usage: ▪ Digital output 3.5 A, high-side |
| ▪ H-bridge | 2 15 A; 10 Hz ... 1 kHz Alternative usage: ▪ 4x PWM 10 Hz ... 1 kHz, 15 A ▪ 4x digital output 15 A high-side ▪ 4x digital output 15 A low-side |
| Maximum number of MX modules (expansion modules) | 2 Up to 8 inputs/outputs per MX module |
| Power supply - External sensors | 5 V or 10 V, can be toggled via software configuration |
| Max. permitted total current | 30 A, temporarily 60 A |
| Safety relay in the load circuit | Yes, PWM outputs can be disabled |
| Diagnostics | Total current monitoring, protection against polarity reversal, overload and no-load detection, all I/Os are protected against short circuit to GND and Ub |
| Degree of protection | IP65 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 511

Dimensional drawing



Connector pinout

| JCM-511 70-pin AMP Tyco 963484 | |
|--|----|
| H-bridge A1 | 1 |
| Ignition ON | 2 |
| Power supply - Logic unit and external circuit | 3 |
| CAN1-L | 4 |
| CAN1-H | 5 |
| PWM3 | 6 |
| PWM1 | 7 |
| PWM2 | 8 |
| PWM4 | 9 |
| USB CNX | 10 |
| USB Dp | 11 |
| USB DM | 12 |
| Output - Reference voltage | 13 |
| Analog input 1 | 14 |
| Analog input 2 | 15 |
| Analog input 3 | 16 |
| Analog input 4 | 17 |
| Analog input 5 | 18 |
| Analog input 6 | 19 |
| Analog input 7 | 20 |
| Analog input 8 | 21 |
| Supply of power outputs | 22 |
| Ground | 23 |
| H-bridge B1 | 24 |
| H-bridge A2 | 25 |
| Ground | 26 |
| Input for release relay | 27 |
| CAN2-L | 28 |
| CAN2-H | 29 |
| Digital input 1 | 30 |
| Digital input 2 | 31 |
| Digital input 3 | 32 |
| Digital input 4 | 33 |
| Digital input 5 | 34 |
| Digital input 6 | 35 |
| Digital input 7 | 36 |
| Digital input 8 | 37 |
| RS-232 TX | 38 |
| Ground | 39 |
| Ground | 40 |

| JCM-511 70-pin AMP Tyco 963484 | |
|-------------------------------------|----|
| MX6-1 | 41 |
| MX6-2 | 42 |
| MX6-3 | 43 |
| MX6-6 | 44 |
| MX6-7 | 45 |
| Supply of power outputs | 46 |
| Ground | 47 |
| H-bridge B2 | 48 |
| Switched power for external devices | 49 |
| Power supply - Enabling relay | 50 |
| n.c. | 51 |
| n.c. | 52 |
| MX5-2 | 53 |
| MX5-3 | 54 |
| MX5-8 | 55 |
| MX5-7 | 56 |
| MX5-6 | 57 |
| MX5-5 | 58 |
| MX5-4 | 59 |
| LIN | 60 |
| RS-232 RX | 61 |
| Ground | 62 |
| MX module 1 - Port 1 | 63 |
| Ground | 64 |
| Ground | 65 |
| MX6-8 | 66 |
| MX6-4 | 67 |
| MX6-5 | 68 |
| Supply of power outputs | 69 |
| Ground | 70 |

JetControlMobile 529

Product brief

In JCM-529, circuit parts for modular expansion of the JCM-521 series have been translated into a concept comprising fixed I/O configuration. This makes it a cost-effective solution keeping up the performance features of the JCM-521 series. Layout-reuse technology enables adjustments to be made in PCB assembly at low cost. 103 I/O connections are available in the fully equipped configuration.

An optional diagnostics display with controls features production data display, diagnostics and configuration on the spot without additional supporting devices such as PC or testing devices still being needed.



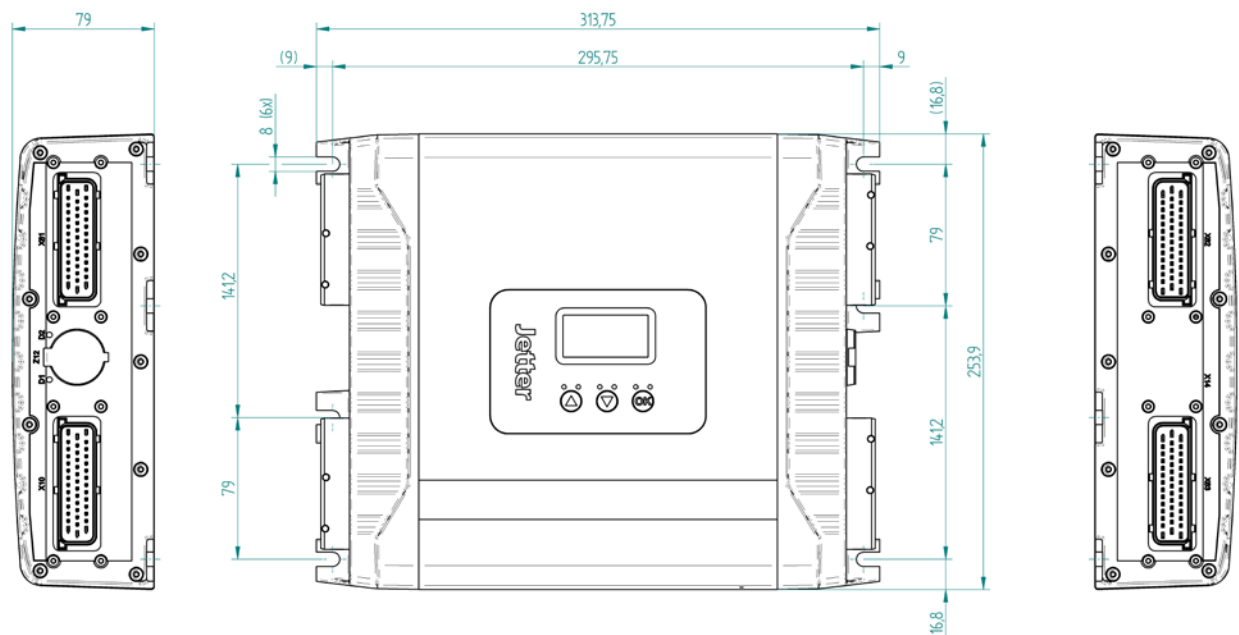
Features

- 32-bit controller, 500 MHz
- Programming to IEC 61131-3 STX or in C/C++
- Fixed I/O configuration featuring modularizing varieties
- CAN, LIN, Ethernet and RS232 port for high connectivity
- Built-in controls with graphic display

| JetControlMobile 529 | | |
|--|--|---|
| CPU | ARM 11, 32-bit, 500 MHz | |
| Memory: RAM - Application - Non-volatile | 64 MB RAM – 512 MB Flash – 64 kB MRAM | |
| Peripherals | FPGA | |
| Programming | IEC 61131-3 STX, C/C++ | |
| Operating system | WinCE 6.0 | |
| Operating voltage | DC 8 ... 30 V, load voltage isolated | |
| Operating/storage temperature | -40 ... +85 °C | |
| Ports and interfaces: | | |
| ▪ Ethernet | 1 | Up to 100 Mbit/s |
| ▪ CAN | 2 | 125 kB/s to 1 MB/s CANopen®, SAE J1939, ISOBUS 11783 Jetter CAN-Prim for customer-specific proprietary protocols |
| ▪ RS-232 | 1 | |
| ▪ LIN | 4 | |
| Operation and diagnostics (optional) | 1 6 3 | LCD graphics display LEDs red, green Keys |
| RTC | Option | |
| Number of inputs/outputs | 103 | |
| Inputs: | | |
| ▪ Analog | 58 | 0 ... 5.7 V/0 ... 15 V/0 ... 20 mA, can be configured individually, capable of diagnostics, resolution: 12 bits, input impedance: 50 ... 100 kΩ, load resistor: 120 Ω Alternative usage: ▪ NAMUR input with a bias voltage of 8.2 V ▪ Digital input active-high, input impedance 50 ... 100 kΩ ▪ Frequency input 0.1 ... 10 kHz, period > 1 µs, input impedance 50 ... 100 kΩ ▪ Input for gate time measuring 0.1 ... 10 s ▪ Interruptible input, 16-bit time stamp, resolution 1 µs |
| Outputs: | | |
| ▪ PWM | 4 34 5 | 3.8 A; current control 1 %; 10 Hz ... 1 kHz Alternative usage: ▪ Digital output 3.5 A, high-side 3.8 A; current control 6 %; 10 Hz ... 1 kHz Alternative usage: ▪ Digital output 3.5 A, high-side 0.5 A; 10 Hz ... 1 kHz Alternative usage: ▪ Digital output 2.0 A, high-side |
| ▪ H-bridge | 2 | 3.8 A; current control 6 %; 10 Hz ... 1 kHz Alternative usage: ▪ 4x digital output 3.8 A high-side ▪ 4x digital output 3.8 A low-side |
| Max. permitted total current | 40 A | |
| Diagnostics | Total current monitoring, protection against polarity reversal, overload and no-load detection, all I/Os are protected against short circuit to GND and Ub | |
| Degree of protection | IP65 | |
| Vibration | DIN EN 60068-2-64, Cat. 2 | |
| Shock | DIN EN 60068-2-64, 30g | |
| Protection against polarity reversal | Yes | |

JetControlMobile 529

Dimensional drawing



Connector pinout

| JVM-529 | |
|---------------------------------|----|
| AMP timer, 29-pin - Power | |
| Power supply - Emergency stop 1 | 1 |
| Signal - Emergency stop 1 | 2 |
| Ignition ON | 3 |
| LIN1 | 4 |
| CAN1_IN_H | 5 |
| CAN1_IN_L | 6 |
| PWM low-current 1 | 7 |
| Input 1 | 8 |
| PWM low-current 2 | 9 |
| Input 2 | 10 |
| PWM low-current 3 | 11 |
| Input 3 | 12 |
| PWM low-current 4 | 13 |
| Input 4 | 14 |
| RS232_TXD | 15 |

| JVM-529 | |
|---------------------------|----|
| AMP timer, 29-pin - Power | |
| RS232_RXD | 16 |
| CAN1_OUT_H | 17 |
| CAN1_OUT_L | 18 |
| TBC_OFF | 19 |
| PWM low-current D1 | 20 |
| Power supply - Logic unit | 21 |
| Power supply | 22 |
| Power supply | 23 |
| Power supply | 24 |
| Power supply | 25 |
| Ground | 26 |
| Ground | 27 |
| Ground | 28 |
| Ground | 29 |

Connector pinout

| JVM-529 AMP timer, 42-pin - Group A | JVM-529 AMP timer 42-pin - Group B | JVM-529 AMP timer 42-pin - Group C |
|--|---------------------------------------|---------------------------------------|
| H-bridge 1_B | Sensor supply 1 | Sensor supply 1 |
| H-bridge 2_B | Input 22 | Input 42 |
| Input 5 | Input 23 | Input 43 |
| Input 6 | PWM 6 | Input 44 |
| PWM precision current measuring 1 | PWM 7 | Input 45 |
| PWM precision current measuring 2 | PWM 8 | Input 46 |
| PWM precision current measuring 3 | PWM 9 | Input 47 |
| Sensor supply 3 | Input 24 | Input 48 |
| Input 7 | Input 25 | Input 49 |
| Input 8 | Input 26 | Input 50 |
| Input 9 | Input 27 | PWM 17 |
| Input 10 | Input 28 | PWM 18 |
| PWM 1 | Input 29 | PWM 19 |
| Ground | Ground | Ground |
| H-bridge 2_A | Sensor supply 2 | Sensor supply 2 |
| Input 11 | Input 30 | PWM 20 |
| PWM precision current measuring 4 | PWM 10 | PWM 21 |
| PWM 2 | H-bridge 3_A | Input 51 |
| Sensor supply 1 | H-bridge 3_B | Input 52 |
| Sensor supply 2 | H-bridge 4_A | Input 53 |
| Input 12 | H-bridge 4_B | Input 54 |
| Input 13 | Input 31 | PWM 22 |
| Input 14 | Input 32 | PWM 23 |
| Input 15 | Input 33 | PWM 24 |
| PWM 3 | Input 34 | PWM 25 |
| PWM 4 | Input 35 | PWM 26 |
| PWM 5 | Input 36 | PWM 27 |
| Ground | Ground | Ground |
| H-bridge 1_A | Sensor supply 3 | Sensor supply 3 |
| Input 16 | Input 37 | PWM 28 |
| Input 17 | PWM 11 | PWM 29 |
| Input 18 | PWM 12 | Input 55 |
| Input 19 | PWM 13 | Input 56 |
| Input 20 | Input 38 | Input 57 |
| Input 21 | Input 39 | Input 58 |
| Power supply - Emergency stop 2 | Input 40 | PWM 30 |
| Signal - Emergency stop 2 | Input 41 | PWM 31 |
| UON_EXT | PWM 14 | PWM 32 |
| LIN2 | PWM 15 | PWM 33 |
| CAN2_H | PWM 16 | PWM 34 |
| CAN2_L | LIN3 | LIN4 |
| Ground | Ground | Ground |

MX modules

Product brief

MX modules are configurable multi-purpose add-on modules for the JCM-511 and -521 controllers.

Available configurations

- Multi-purpose 8-channel input module with analog-digital mode, current measuring and frequency measuring mode
- 8-channel output module
- 4-channel H-bridge module
- 8-channel output module with precise current measurement
- 2-channel weighing module (load cell) with tilt sensor



| | MX-MFQE | MX-LC | MX-DOUT8 |
|---|--------------------------------------|--|---|
| Operating voltage; load voltage isolated | DC 8 ... 32 V | DC 8 ... 32 V | DC 8 ... 32 V, yes |
| Operating/storage temperature | -40 ... +85 °C | -40 ... +85 °C | -40 ... +85 °C |
| Diagnostics | NAMUR | - | Open load, short circuit, current measuring |
| Max. number of inputs/outputs | 8 | 2 (LC) | 8 |
| Inputs: | Multi-purpose input | Load cell & tilt sensor | |
| ▪ Analog | 0 ... 5.7 V; 0 ... 15 V; 0 ... 22 mA | Load cell 2-channel, 0.1 % accuracy Tilt sensor 2 directions, 1° accuracy | - |
| ▪ Digital | Active high | - | - |
| ▪ Frequency | 0.1 ... 10 kHz, period > 1 µs | - | - |
| Outputs: | | | H-side |
| ▪ Digital; PWM | - | - | 3.5 A (10 Hz ... 1 kHz , resolution 10 bits) |
| ▪ H-bridge | - | - | - |
| ▪ Analog | - | DC 5 ... 10 V @ 75 mA | - |
| Max. total current | - | - | 32 A |
| Safety relay in the load circuit | - | - | Yes |
| Vibration | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g |
| Protection against polarity reversal | Yes | Yes | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

| | MX-DOUT8P | MX-DOUT4HB | MX-RELAIS_S4 |
|---|--|--|---|
| Operating voltage; load voltage isolated | DC 8 ... 32 V, yes | DC 8 ... 32 V, yes | DC 8 ... 32 V, yes |
| Operating/storage temperature | -40 ... +85 °C | -40 ... +85 °C | -40 ... +85 °C |
| Diagnostics | Open load, short circuit; Precision current measuring (1 %) | Open load, short circuit, cur- rent measuring | n.a. |
| Max. number of inputs/outputs | 8 | 4 | 4 |
| Inputs: | | | |
| ▪ Analog | - | - | - |
| ▪ Digital | - | - | - |
| ▪ Frequency | - | - | - |
| Outputs: | H-side, precision controlling | H-side/L-side, alternative: Individual PWM | Electrically isolated relays, NO contact |
| ▪ Digital; PWM | 3.5 A (10 Hz ... 1 kHz, resolution 10 bits) | | 32 V/400 mA |
| ▪ H-bridge | - | 3.5 A (10 Hz ... 1 kHz, resolution 10 bits) | - |
| ▪ Analog | - | - | - |
| Max. total current | 32 A | 32 A | 4x 400 mA, not short-circuit proof |
| Safety relay in the load circuit | Yes | Yes | - |
| Vibration | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g |
| Protection against polarity reversal | Yes | Yes | No |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 350-E01 | E02

Product brief

JCM-350 was designed for control systems of a high total current. It can be obtained as variant -E01 featuring a total current of 106 A, or as variant -E02 with a total current of 212 A.

All outputs are rated at high currents. Further, the permitted inrush currents amount to a multiple of the rated currents. For this reason, the JCM-350 can be recommended for lighting systems or as body controllers for smart controlling of all electrical consumers of a vehicle according to demand.

High-performance H-bridges enable direct power supply of actuators, fans, heating systems or windscreen wipers.

5 independent CAN ports allow for integrating all CAN nodes of a vehicle. In this case, the controller acts as a CAN gateway. As an option, an operator interface can be built into the enclosure as well. It will report the operating states.



Features

- 32-bit controller, 150 MHz
- Programming to IEC 61131-3 STX
- High individual currents and high total current capacity
- High-performance H-bridges enable electric motor control
- 5 CAN ports
- Built-in operator interface

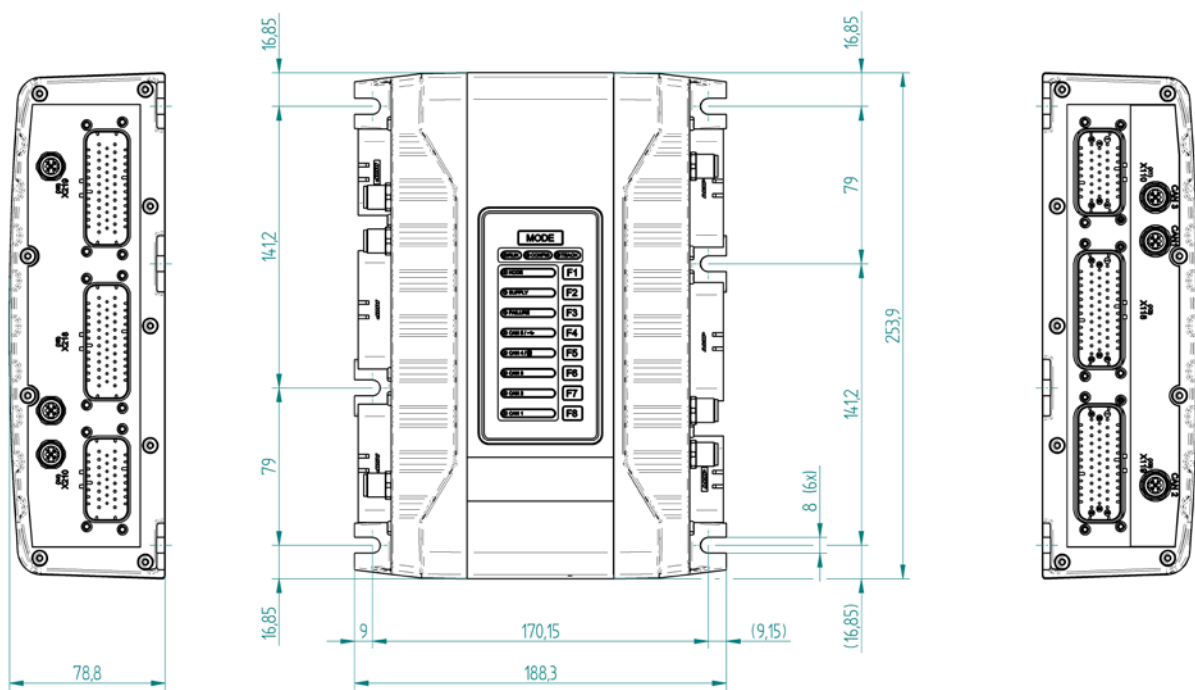
| JetControlMobile 350-E01 E02 | |
|--|--|
| CPU | 32-bit, 150 MHz |
| Memory: RAM - Application - Non-volatile | 16 MB RAM – 16 MB Flash – 32 kB MRAM |
| Programming | IEC 61131-3 STX |
| Operating system | Jetter |
| Operating voltage | DC 8 ... 32 V, load voltage isolated |
| Operating/storage temperature | -40 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 5 125 kB/s to 1 MB/s CANopen®, SAE J1939, ISOBUS 11783 Jetter CAN-Prim for customer-specific proprietary protocols |
| Operation and diagnostics | 11 status LEDs, dual-color red/green 9 keys |
| Diagnostics | Total current monitoring, protection against polarity reversal, overload and no-load detection, all I/Os are protected against short circuit to GND and Ub |
| Degree of protection | IP65 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

| Variant | E01 | E02 | |
|-------------------------------|-------|-------|--|
| Max. number of inputs/outputs | 37 | 74 | |
| Inputs: | | | |
| ▪ Analog | 4 | 8 | 0 ... 10 V/0 ... 32 V/0 ... 20 mA/4 ... 20 mA, can be configured individually, resolution: 12 bits, input impedance 35 kΩ, load resistor 400 Ω |
| ▪ Digital | 11 | 22 | Active low/high, can be configured individually, input impedance 3.2 kΩ |
| ▪ Frequency | 4 | 8 | Active-low with pull-down resistor 0 ... 50 kHz, input impedance 3.2 kΩ |
| Outputs: | | | |
| ▪ Analog | 4 | 8 | 0 ... 10 V/0 ... 32 V, can be configured individually, peak current 100 mA per output |
| ▪ Digital | 8 | 16 | 8 A (16 A for 4 sec/40 A for 500 msec) Total current of each of the 4 digital outputs: 16 A |
| ▪ PWM | 8 | 16 | 2 A (4 A for 4 sec/10 A for 500 msec) 25 Hz ... 1 kHz, without current control Total current of each of the 8 digital outputs: 8 A |
| H-bridge | 2 | 4 | 16 A (32 A for 4 sec/80 A for 500 msec) |
| Relay | | | |
| ▪ High current | 2 | 4 | 15 A |
| ▪ Standard design | 2 | 4 | 2 A |
| Max. permitted total current | 106 A | 212 A | |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 350-E01 | E02

Dimensional drawing



Connector pinout

| JCM-350* | |
|--|----|
| AMPSEAL Automotive Plug Connector 60874422 | |
| Relay 1 (high current): shared contact | 1 |
| Relay 2 (high current): NC contact | 2 |
| Relay 2 (high current): NO contact | 3 |
| Relay 2 (high current): shared contact | 4 |
| Relay 3 (standard): shared contact | 5 |
| Relay 3 (standard): NC contact | 6 |
| Relay 4 (standard): NC contact | 7 |
| Relay 3 (standard): NO contact | 8 |
| Relay 1 (high current): NO contact | 9 |
| Analog output 3 | 10 |
| Analog output # 4 | 11 |
| PWM output 7 | 12 |

| JCM-350* | |
|--|----|
| AMPSEAL Automotive Plug Connector 60874422 | |
| PWM output 8 | 13 |
| Relay 4 (standard): NO contact | 14 |
| Relay 4 (standard): shared contact | 15 |
| Relay 1 (high current): NC contact | 16 |
| Ground | 17 |
| Power supply - Digital peripherals | 18 |
| Frequency/pulse input 3 | 19 |
| Frequency/pulse input 4 | 20 |
| Not connected | 21 |
| Not connected | 22 |
| Not connected | 23 |

* Note: The amount of connectors doubles in analogy with double assembly of the JCM-350-E02.

Connector pinout

| JCM-350* | |
|--|----|
| AMPSEAL Automotive Plug Connector 60874424 | |
| Digital output 6, current-sourcing | 1 |
| Power supply - Digital outputs 5 ... 8 | 2 |
| Power supply - Digital outputs 5 ... 8 | 3 |
| Bridge output 1, right | 4 |
| Bridge output 1, left | 5 |
| Power supply - Bridge 1 | 6 |
| Power supply - Bridge 1 | 7 |
| Bridge output 2, right | 8 |
| Bridge output 2, left | 9 |
| Power supply - Bridge 2 | 10 |
| Power supply - Bridge 2 | 11 |
| Frequency input 1 | 12 |
| Digital output 5, current-sourcing | 13 |
| Digital output 8, current-sourcing | 14 |
| Bridge output 1, right | 15 |
| Bridge output 1, left | 16 |
| Ground | 17 |
| Ground | 18 |
| Bridge output 2, right | 19 |
| Frequency input 2 | 20 |
| Bridge output 2, left | 21 |
| Digital input 11 | 22 |
| Digital input 10 | 23 |
| Digital output 7, current-sourcing | 24 |
| Digital input 4 | 25 |
| Digital input 5 | 26 |
| Digital input 6 | 27 |
| Ground | 28 |
| Ground | 29 |
| Digital input 7 | 30 |
| Digital input 8 | 31 |
| Digital input 9 | 32 |
| Not to be used (connector coding) | 33 |
| PWM output 5 | 34 |
| PWM output 6 | 35 |

* Note: The amount of connectors doubles in analogy with double assembly of the JCM-350-E02.

| JCM-350* | |
|--|----|
| AMPSEAL Automotive Plug Connector 60874423 | |
| Analog input 4 | 1 |
| Analog input 3 | 2 |
| Digital input 3 | 3 |
| Digital input 2 | 4 |
| Digital input 1 | 5 |
| Digital output 2, current-sourcing | 6 |
| Digital output 4, current-sourcing | 7 |
| Digital output 1, current-sourcing | 8 |
| Digital output 3, current-sourcing | 9 |
| Power supply - Digital outputs 1 ... 4 | 10 |
| Power supply - Digital outputs 1 ... 4 | 11 |
| Power supply - Logic unit and peripheral devices | 12 |
| Analog input 2 | 13 |
| Analog input 1 | 14 |
| Analog output 1 | 15 |
| Analog output 2 | 16 |
| Ground | 17 |
| Ground | 18 |
| Power supply - Analog outputs | 19 |
| Ground | 20 |
| Power supply - PWM outputs | 21 |
| Power supply - Analog peripherals | 22 |
| Power supply - Digital inputs | 23 |
| PWM output 1 | 24 |
| PWM output 2 | 25 |
| PWM output 3 | 26 |
| PWM output 4 | 27 |
| Ground | 28 |
| Ground | 29 |
| CAN-L, CAN port 5 | 30 |
| Power supply - Analog peripherals | 31 |
| CAN-L, CAN port 4 | 32 |
| Do not connect | 33 |
| CAN-H, CAN port 4 | 34 |
| CAN-H, CAN port 5 | 35 |

JetControlMobile 350-E03

Product brief

The large number of individually configurable I/O connections, the high total current as well as the rugged and compact design make the JCM-350-E03 a perfect controller for general control tasks.

The JCM-350-E03 comprises the remote I/O node JXM-IO-E02, as well as a controller board. Both components communicate via a CANopen® interface which can be addressed from the outside.

The CAN ID of the I/O node can be defined via external connection to digital inputs. This way, up to nine JXM-IO-E02 can be addressed within one system without further configuration measures to be taken (for the description of the JXM-IO-E02, refer to page 50).

The supply voltage of the inputs and outputs is divided into a Standard Feed and a Protected Feed, and it allows for independent deactivation of inputs and outputs in safety applications.



Features

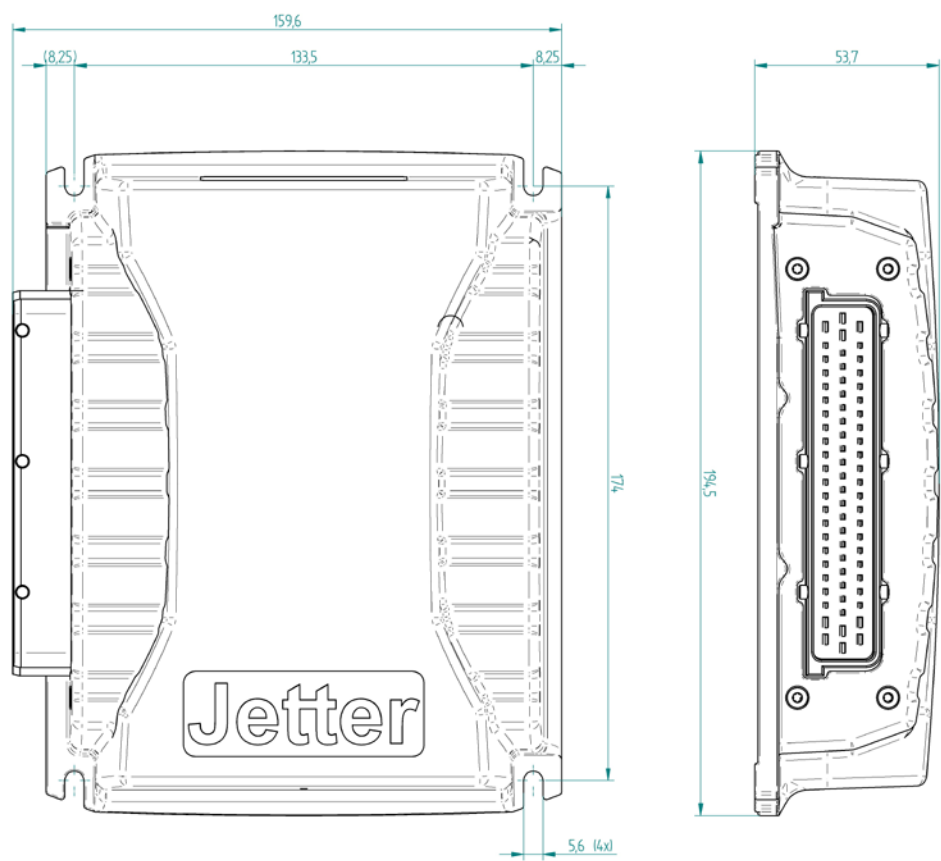
- 32-bit controller, 150 MHz
- Programming to IEC 61131-3 STX
- Flexible I/O configuration
- The CAN addresses can be configured via wiring harness
- Compact and rugged enclosure
- High degree of protection IP66/IP68

| JetControlMobile 350-E03 | | |
|--|--------------------------------------|--|
| CPU | 32-bit, 150 MHz | |
| Memory: RAM - Application - Non-volatile | 16 MB RAM – 16 MB Flash – 32 kB MRAM | |
| Programming | IEC 61131-3 STX | |
| Operating system | Jetter | |
| Operating voltage | DC 8 ... 32 V, load voltage isolated | |
| Operating/storage temperature | -40 ... +85 °C | |
| Ports and interfaces: | | |
| ▪ CAN | 1 (optional 2) | 125 kB/s to 1 MB/s CANopen®, SAE J1939, ISOBUS 11783 Jetter CAN-Prim for customer-specific proprietary protocols |
| RTC | Option | |
| Max. number of inputs/outputs | 32 | |
| Inputs: | | |
| ▪ Analog | 4 | 0 ... 5 V/0 ... Ub/0 ... 20 mA/4 ... 20 mA, can be configured individually, resolution: 10 bits, input impedance: 50 kΩ, load resistor: 240 Ω |
| ▪ Digital | 5 | Active low/high, can be configured individually, input impedance 2 kΩ |
| ▪ Frequency | 2 | Active low/high, can be configured individually, 5 Hz ... 20 kHz, period 62.5 ns Alternative usage: ▪ Digital input active-high, input impedance 2 kΩ |
| Outputs: | | |
| ▪ Analog | 1 | 0 ... Ub, 10-bit resolution, short-circuit detection, peak current 100 mA |
| ▪ Digital | 8 | 2.5 A high-side, diagnostics capability, short-circuit proof Alternative usage: ▪ Digital input active-high, input impedance 100 kΩ |
| | 2 | 2.5 A high-side, diagnostics capability, short-circuit proof, supplied via Protected Feed Alternative usage: ▪ Digital input active-high, input impedance 100 kΩ |
| | 8 | 5 A high-side, diagnostics capability, short-circuit proof, supplied via Protected Feed Alternative usage: ▪ Digital input active-high, input impedance 100 kΩ |
| ▪ PWM | 3 | 2.5 A, max. 2 kHz, resolution: 8 bits, current-controlled, capable of diagnostics Alternative usage: ▪ Digital output 2.5 A |
| ▪ H-bridge | 1 | 2.5 A Alternative usage: ▪ 2x digital output, 2.5 A |
| ▪ Power supply | 1 | 5 V power supply for sensors |
| Max. permitted total current | 40 A | |
| Degree of protection | IP66/IP68 | |
| Vibration | DIN EN 60068-2-64, Cat. 2 | |
| Shock | DIN EN 60068-2-64, 30g | |
| Protection against polarity reversal | Yes | |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JetControlMobile 350-E03

Dimensional drawing



Connector pinout

| JCM-350-E03 | |
|---|----|
| 70-pin male AMP Tyco connector | |
| Power supply - Protected Feed | 1 |
| Ignition ON | 2 |
| Digital In 1 - Standard Feed | 3 |
| Digital In 2 - Standard Feed | 4 |
| Digital In 3 - Standard Feed | 5 |
| Digital In 4 - Standard Feed | 6 |
| Digital In 5 - Standard Feed | 7 |
| Digital In 6/Out 1 - Standard Feed* | 8 |
| Digital In 7/Out 2 - Standard Feed* | 9 |
| Digital In 8/Out 3 - Standard Feed* | 10 |
| Digital In 9/Out 4 - Standard Feed* | 11 |
| Digital In 10/Out 5 - Standard Feed* | 12 |
| Digital In 11/Out 6 - Standard Feed* | 13 |
| Digital In 12/Out 7 - Standard Feed* | 14 |
| Digital In 13/Out 8 - Standard Feed* | 15 |
| Digital In 14/Out 9 - Protected Feed* | 16 |
| Digital In 15/Out 10 - Protected Feed* | 17 |
| Digital In 16/Out 11 - Protected Feed** | 18 |
| Digital In 17/Out 12 - Protected Feed** | 19 |
| Digital In 18/Out 13 - Protected Feed** | 20 |
| Digital In 19/Out 14 - Protected Feed** | 21 |
| Digital In 20/Out 15 - Protected Feed** | 22 |
| Digital In 21/Out 16 - Protected Feed** | 23 |
| Power supply - Standard Feed | 24 |
| Ground | 25 |
| Ground (analog IN 1) | 26 |
| Ground (analog IN 2) | 27 |
| Ground (analog IN 3) | 28 |
| Ground (analog IN 4) | 29 |
| Switch reference 1 * | 30 |
| Switch reference 2 * | 31 |
| Ground (digital Out 1) | 32 |
| Ground (digital Out 2) | 33 |
| Ground (digital Out 3) | 34 |
| Ground (digital Out 4) | 35 |

* max. current 2.5 A
 ** max. current 5 A
 *** max. current 0.2 A

| JCM-350-E03 | |
|---------------------------------|----|
| 70-pin male AMP Tyco connector | |
| Ground (digital Out 5) | 36 |
| Ground (digital Out 6) | 37 |
| Ground (digital Out 7) | 38 |
| Ground (digital Out 8) | 39 |
| Ground (digital Out 9) | 40 |
| Ground (digital Out 10) | 41 |
| Ground (digital Out 11) | 42 |
| Ground (digital Out 12) | 43 |
| Ground (digital Out 13) | 44 |
| Ground (digital Out 14) | 45 |
| Ground (digital Out 15) | 46 |
| Ground (digital Out 16) | 47 |
| Ground | 48 |
| Analog 1 - In 1 - Standard Feed | 49 |
| Analog 2 - In 2 - Standard Feed | 50 |
| Analog 3 - In 3 - Standard Feed | 51 |
| Analog 4 - In 4 - Standard Feed | 52 |
| Analog Out - Standard Feed | 53 |
| Frequency In 1 - Standard Feed | 54 |
| Frequency In 2 - Standard Feed | 55 |
| PWM Out 1 - Standard Feed* | 56 |
| PWM Out 2 - Standard Feed* | 57 |
| PWM Out 3 - Standard Feed* | 58 |
| Ground (PWM 1) | 59 |
| Ground (PWM 2) | 60 |
| Ground (PWM 3) | 61 |
| CAN A Lo | 62 |
| CAN A Hi | 63 |
| CAN B Lo | 64 |
| CAN B Hi | 65 |
| 5 V+ output *** | 66 |
| Node ID input 1 | 67 |
| Node ID input 2 | 68 |
| H-bridge A - Standard Feed* | 69 |
| H-bridge B - Standard Feed* | 70 |

The maximum total current is 20 A per supply voltage type (Protected Feed, Standard Feed).

Expansion modules



I/O modules providing a wide range of features let you in the best possible way complete or expand the control systems in mobile machinery, commercial and special-purpose vehicles.



JXM-IO-E02

Product brief

The large number of individually configurable I/O connections, the high total current as well as the rugged and compact design make the JXM-IO-E02 a multi-purpose CAN remote node.

The supply voltage of the inputs and outputs is divided into Standard Feed and Protected Feed, and it allows for independent deactivation of inputs and outputs in safety applications.

The CAN ID of the I/O node can be defined via external connection of digital inputs. This way, up to nine nodes can be addressed within one system without further configuration measures to be taken.

Features

- Flexible I/O configuration
- The CAN addresses can be configured via wiring harness
- Compact and rugged enclosure
- High degree of protection IP66/IP68

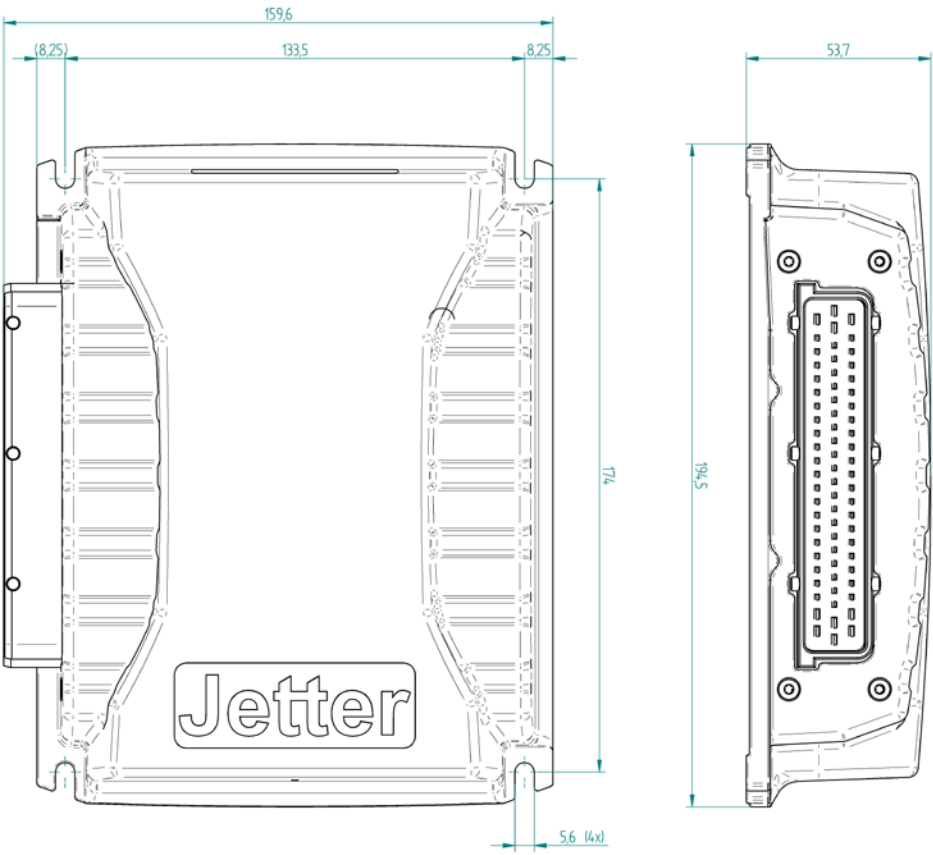


| JXM-IO-E02 | | |
|--------------------------------------|--------------------------------------|--|
| Operating voltage | DC 8 ... 32 V, load voltage isolated | |
| Operating/storage temperature | -40 ... +85 °C | |
| Ports and interfaces: | | |
| ▪ CAN | 1 | CANopen® |
| Max. number of inputs/outputs | 32 | |
| Inputs: | | |
| ▪ Analog | 4 | 0 ... 5 V/0 ... Ub/0 ... 20 mA/4 ... 20 mA, can be configured individually, resolution: 10 bits, input impedance: 50 kΩ, load resistor: 240 Ω |
| ▪ Digital | 5 | Active low/high, can be configured individually, input impedance 2 kΩ |
| ▪ Frequency | 2 | Active low/high, can be configured individually, 5 Hz ... 20 kHz, period 62.5 ns Alternative usage: ▪ Digital input active-high, input impedance 2 kΩ |
| Outputs: | | |
| ▪ Analog | 1 | 0 ... Ub, 10-bit resolution, short-circuit detection, peak current 100 mA |
| ▪ Digital | 8 | 2.5 A high-side, diagnostics capability, short-circuit proof Alternative usage: ▪ Digital input active-high, input impedance 100 kΩ |
| | 2 | 2.5 A high-side, diagnostics capability, short-circuit proof Alternative usage: ▪ Digital input active-low, input impedance 100 kΩ |
| | 8 | 5 A high-side, diagnostics capability, short-circuit proof, supplied via Protected Feed Alternative usage: ▪ Digital input active-high, input impedance 100 kΩ |
| ▪ PWM | 3 | 2.5 A, max. 2 kHz, resolution: 8 bits, current-controlled, capable of diagnostics Alternative usage: ▪ Digital output 2.5 A |
| H-bridge | 1 | 2.5 A |
| Power supply | 1 | 5 V power supply for sensors |
| Max. permitted total current | 40 A | |
| Degree of protection | IP66/IP68 | |
| Vibration | DIN EN 60068-2-64, Cat. 2 | |
| Shock | DIN EN 60068-2-64, 30g | |
| Protection against polarity reversal | Yes | |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JXM-IO-E02

Dimensional drawing



Connector pinout

| JXM-IO-E02 | |
|---|----|
| 70-pin male AMP Tyco connector | |
| Power supply - Protected Feed | 1 |
| Ignition ON | 2 |
| Digital In 1 - Standard Feed | 3 |
| Digital In 2 - Standard Feed | 4 |
| Digital In 3 - Standard Feed | 5 |
| Digital In 4 - Standard Feed | 6 |
| Digital In 5 - Standard Feed | 7 |
| Digital In 6/Out 1 - Standard Feed* | 8 |
| Digital In 7/Out 2 - Standard Feed* | 9 |
| Digital In 8/Out 3 - Standard Feed* | 10 |
| Digital In 9/Out 4 - Standard Feed* | 11 |
| Digital In 10/Out 5 - Standard Feed* | 12 |
| Digital In 11/Out 6 - Standard Feed* | 13 |
| Digital In 12/Out 7 - Standard Feed* | 14 |
| Digital In 13/Out 8 - Standard Feed* | 15 |
| Digital In 14/Out 9 - Protected Feed* | 16 |
| Digital In 15/Out 10 - Protected Feed* | 17 |
| Digital In 16/Out 11 - Protected Feed** | 18 |
| Digital In 17/Out 12 - Protected Feed** | 19 |
| Digital In 18/Out 13 - Protected Feed** | 20 |
| Digital In 19/Out 14 - Protected Feed** | 21 |
| Digital In 20/Out 15 - Protected Feed** | 22 |
| Digital In 21/Out 16 - Protected Feed** | 23 |
| Power supply - Standard Feed | 24 |
| Ground | 25 |
| Ground (analog IN 1) | 26 |
| Ground (analog IN 2) | 27 |
| Ground (analog IN 3) | 28 |
| Ground (analog IN 4) | 29 |
| Switch feed output 1 * | 30 |
| Switch feed output 2 * | 31 |
| Ground (digital Out 1) | 32 |
| Ground (digital Out 2) | 33 |
| Ground (digital Out 3) | 34 |
| Ground (digital Out 4) | 35 |

* max. current 2.5 A
 ** max. current 5 A
 *** max. current 0.2 A

| JXM-IO-E02 | |
|---------------------------------|----|
| 70-pin male AMP Tyco connector | |
| Ground (digital Out 5) | 36 |
| Ground (digital Out 6) | 37 |
| Ground (digital Out 7) | 38 |
| Ground (digital Out 8) | 39 |
| Ground (digital Out 9) | 40 |
| Ground (digital Out 10) | 41 |
| Ground (digital Out 11) | 42 |
| Ground (digital Out 12) | 43 |
| Ground (digital Out 13) | 44 |
| Ground (digital Out 14) | 45 |
| Ground (digital Out 15) | 46 |
| Ground (digital Out 16) | 47 |
| Ground | 48 |
| Analog 1 - In 1 - Standard Feed | 49 |
| Analog 2 - In 2 - Standard Feed | 50 |
| Analog 3 - In 3 - Standard Feed | 51 |
| Analog 4 - In 4 - Standard Feed | 52 |
| Analog Out - Standard Feed | 53 |
| Frequency In 1 | 54 |
| Frequency In 2 | 55 |
| PWM Out 1 - Standard Feed* | 56 |
| PWM Out 2 - Standard Feed* | 57 |
| PWM Out 3 - Standard Feed* | 58 |
| Ground (PWM 1) | 59 |
| Ground (PWM 2) | 60 |
| Ground (PWM 3) | 61 |
| CAN A Lo | 62 |
| CAN A Hi | 63 |
| CAN B Lo | 64 |
| CAN B Hi | 65 |
| 5 V+ output *** | 66 |
| Node ID input 1 | 67 |
| Node ID input 2 | 68 |
| H-bridge A - Standard Feed* | 69 |
| H-bridge B - Standard Feed* | 70 |

The maximum total current is 20 A per supply voltage type (Protected Feed, Standard Feed).

JXM-IO-E09

Product brief

The expansion module JXM-IO-E09 was designed as a high-current CAN node. It is for controlling power consumers such as spotlights or signal encoders in CANopen® networks.

Due to its small size, the module can be placed very flexibly very close to the consumer.

Features

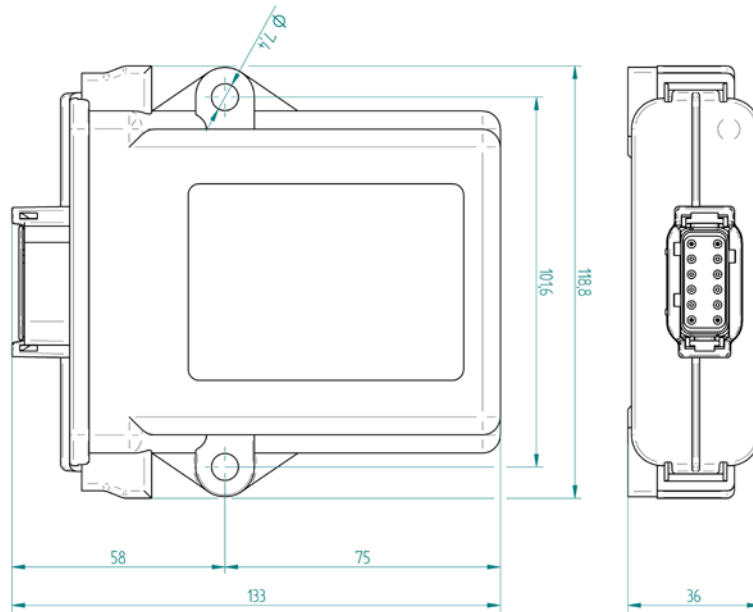
- Rugged and compact enclosure
- High degree of protection IP67
- High total current
- CAN port



| JXM-IO-E09 | |
|--------------------------------------|---|
| Operating voltage | DC 8 ... 32 V |
| Operating/storage temperature | -40 ... +85 °C |
| Ports and interfaces: | |
| ▪ CAN | 1 CANopen® |
| Outputs: | |
| ▪ Digital | 4 7.5 A high-side with current measuring, diagnostics capability, short-circuit proof |
| Max. permitted total current | 21 A |
| Degree of protection | IP65/IP67 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

Dimensional drawing



Connector pinout

| JXM-IO-E09 DEUTSCH DTM13-12 PA-R008 | |
|--|----|
| Power supply | 1 |
| Power supply | 2 |
| Power supply | 3 |
| Ground | 4 |
| CAN_H | 5 |
| CAN_H | 6 |
| Output 1 | 7 |
| Output 2 | 8 |
| CAN_L | 9 |
| CAN_L | 10 |
| Output 3 | 11 |
| Output 4 | 12 |

Note: Load ground return via car body respectively individual grounding cable.

JXM-IO-E11

Product brief

The expansion module JXM-IO-E11 has been designed for signal processing in the dashboard or in the driver's cabin.

20 digital switching signals, 3 analog joystick axes and a 4-way switch can be combined to be transmitted to the controller as a CAN message.

Up to 24 LEDs can be controlled via CAN in parallel. Out of these, 20 LEDs can be dimmed individually. This way, a balanced background lighting within the HMI can be set, even if different light sources are used.

Features

- Grouping of discrete input and output signals
- CANopen® port
- 5 V power supply, built in
- Compact design



JXM-IO-E11

Connector pinout

| JXM-IO-E11 X801 CAN - Molex Microfit 8-pin | |
|---|---|
| Power supply | 1 |
| CAN-H_IN | 2 |
| CAN-H_OUT | 3 |
| CAN-L_IN | 4 |
| CAN-L_OUT | 5 |
| Ground | 6 |
| n.c. | 7 |
| Ground | 8 |

| JXM-IO-E11 X802 joystick - Molex Microfit 8-pin | |
|--|---|
| n.c. | 1 |
| Joystick x-axis or b/w, direction: north | 2 |
| Joystick y-axis or b/w, direction: east | 3 |
| Joystick z-axis or b/w, direction: south | 4 |
| b/w, direction: west | 5 |
| Joystick button 1 | 6 |
| Joystick button 2 | 7 |
| Ground | 8 |

| JXM-IO-E11 X803 4-way switch - Molex Microfit 8-pin | |
|--|---|
| Voltage output 5 V | 1 |
| 4-way switch 3 | 2 |
| LED SW 3 | 3 |
| Ground | 4 |
| Voltage output 5 V | 5 |
| 4-way switch 4 | 6 |
| LED SW 4 | 7 |
| Ground | 8 |

| JXM-IO-E11 X804 4-way switch - Molex Microfit 8-pin | |
|--|---|
| Voltage output 5 V | 1 |
| 4-way switch 1 | 2 |
| LED SW 1 | 3 |
| Ground | 4 |
| Voltage output 5 V | 5 |
| 4-way switch 2 | 6 |
| LED SW 2 | 7 |
| Ground | 8 |

| JXM-IO-E11 X805 switch inputs 1 to 16 - Molex Microfit 22-pin | |
|--|----|
| Voltage output 5 V | 1 |
| Switch 1 | 2 |
| Switch 3 | 3 |
| Switch 5 | 4 |
| Switch 7 | 5 |
| Switch 9 | 6 |
| Switch 11 | 7 |
| Switch 13 | 8 |
| Switch 15 | 9 |
| Ground | 10 |
| Ground | 11 |
| Switch 2 | 12 |
| Switch 4 | 13 |
| Switch 6 | 14 |
| Switch 8 | 15 |
| Switch 10 | 16 |
| Switch 12 | 17 |
| Switch 14 | 18 |
| Switch 16 | 19 |
| Ground | 20 |
| Ground | 21 |
| Ground | 22 |

| JXM-IO-E11 X806 LED outputs 1 to 20 (dimnable) Molex Microfit 22-pin | |
|--|----|
| Voltage output 5 V | 1 |
| Switch 1 | 2 |
| Switch 3 | 3 |
| Switch 5 | 4 |
| Switch 7 | 5 |
| Switch 9 | 6 |
| Switch 11 | 7 |
| Switch 13 | 8 |
| Switch 15 | 9 |
| Ground | 10 |
| Ground | 11 |
| Switch 2 | 12 |
| Switch 4 | 13 |
| Switch 6 | 14 |
| Switch 8 | 15 |
| Switch 10 | 16 |
| Switch 12 | 17 |
| Switch 14 | 18 |
| Switch 16 | 19 |
| Ground | 20 |
| Ground | 21 |
| Ground | 22 |

JXM-IO-E30

Product brief

The expansion module JXM-IO-E30 is the universal building block for remote I/Os on mobile machinery. Thanks to its well-adjusted I/O configuration, it can take on almost any remote task and this way significantly reduce wiring expenses. The reference output lets you use standard sensors and carry out pre-processing applications.

Communication with the JXM-IO-E30 takes place via CANopen®. This allows for integration into conventional CAN networks used in mobile machinery.

The potted - and thus rugged - enclosure is applicable in any situation even under harsh environmental conditions.

Features

- Potted - rugged and tight
- Multi-purpose I/O configuration
- Reference voltage for sensors
- CAN port (CANopen®)



| JXM-IO-E30 | |
|---|---|
| Operating voltage | DC 8 ... 32 V, ECU voltage, isolated |
| Operating/storage temperature | -40 ... +85 °C |
| CAN ports | 1 CANopen® |
| Max. amount of inputs/outputs | 26 |
| Inputs: | |
| ▪ Analog | 8 <ul style="list-style-type: none"> 0 ... 5 V/0 ... 20 mA, can be configured individually, resolution: 10 bits, input impedance: 50 kΩ, load resistor: 240 Ω |
| ▪ Digital / frequency | 4 <ul style="list-style-type: none"> Active-high, input impedance 3 kΩ 5 Hz ... 30 kHz, period 62.5 ns |
| ▪ Digital / CAN-coding | 2 Coding of the CAN ID, tristate |
| Outputs with diagnostics capability (short-circuit, no-load): | |
| ▪ PWM, precision current measuring | 4 <p>3 A, 1.5 kHz max., dithering, current-controlled, diagnostics capability, short-circuit proof</p> <p>Alternative usage:</p> <ul style="list-style-type: none"> Digital input, active-high, input impedance 100 kΩ Digital output 3 A |
| ▪ PWM | 6 <p>7 A, 1.5 kHz max., dithering, diagnostics capability, short-circuit proof</p> <p>Alternative usage:</p> <ul style="list-style-type: none"> Digital input, active-high, input impedance 100 kΩ Digital output 7 A |
| ▪ Digital (50 % ON period) | 4 <p>3 A high-side, diagnostics capability, short-circuit proof, (with 50 % ON period)</p> <p>Alternative usage:</p> <ul style="list-style-type: none"> Digital input, active-high, input impedance 100 kΩ |
| ▪ Sensor supply | 3 Independent Uop supply for sensors |
| ▪ Max. permitted total current | 25 A |
| ▪ Degree of protection | IP65 |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |
| Output diagnostics | Short circuit, no-load |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JXM-IO-E30

Connector pinout

| JXM-IO-E30 | |
|------------|----|
| CAN_H | A1 |
| CAN_L | B1 |
| HS3C_4 | C1 |
| HS3C_3 | D1 |
| HS3C_2 | E1 |
| HS3C_1 | F1 |
| HS3_4 | G1 |
| HS3_3 | H1 |
| HS3_2 | J1 |
| HS3_1 | K1 |
| UB | L1 |
| UB | M1 |
| CAN_TERM2 | A2 |
| CAN_TERM1 | B2 |
| DIP_1 | C2 |
| DIP_2 | D2 |
| DIP_3 | E2 |
| DIP_4 | F2 |
| SGND | G2 |
| SPWR_3 | H2 |
| SPWR_2 | J2 |
| SPWR_1 | K2 |
| UB | L2 |
| HS7_1 | M2 |

| JXM-IO-E30 | |
|------------|----|
| n.c. | A3 |
| ANI_1 | B3 |
| ANI_2 | C3 |
| ANI_3 | D3 |
| ANI_4 | E3 |
| ANI_5 | F3 |
| ANI_6 | G3 |
| ANI_7 | H3 |
| ANI_8 | J3 |
| ECU_UB | K3 |
| GND | L3 |
| HS7_2 | M3 |
| HS7_5 | A4 |
| HS7_5 | B4 |
| HS7_6 | C4 |
| HS7_6 | D4 |
| HS7_4 | E4 |
| HS7_4 | F4 |
| HS7_3 | G4 |
| HS7_3 | H4 |
| IN_CFG1 | J4 |
| OUT_CFG2 | K4 |
| GND | L4 |
| GND | M4 |

Motion systems



For electrification of drive systems, we provide highly-specialized and especially powerful and robust devices.



JetMoveMobile 5000

Product brief

Servo amplifiers of the JetMoveMobile-5000 series are key to electrification of mobile machinery. Thanks to their high quality of control, these servo amplifiers achieve a significantly higher level of effectiveness than it is the case with comparable hydraulic motion systems. Decoupling the speed of the Diesel engine from the speed requirements of the processes enables the Diesel engine to run at its optimum operating point. This results in lower fuel consumption, sided by reduced noise emission.

Having got water-cooling, the inverter could be designed very compact. This allows for space-saving installation in the vehicle.

The enclosures of the servo amplifiers are both extremely rugged and protected according to IP6K9K (pressure washing).

Features

- Extremely rugged (IP6K9K)
- High quality of control
- Fast and safe processes
- High efficiency
- Low fuel consumption
- Low noise level
- Parallel operation of up to 80 kW
- Water-cooled
- Stackable

Options

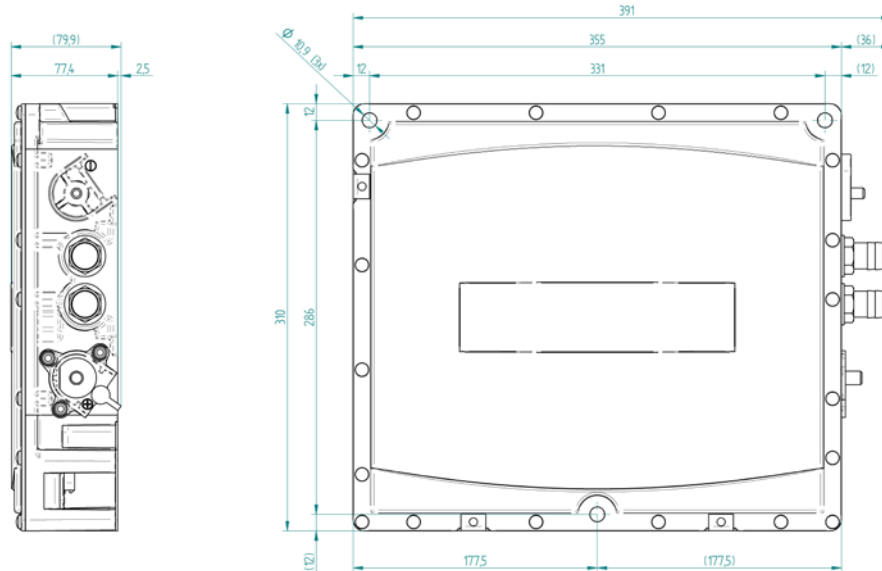
- DC/DC converter up to 200 A



| JMM-5440-800 | |
|--|---------------------------|
| Power output stage 1 (Continuous output) | 40 KW |
| Current | 58 A _{eff} |
| Frequency | 0 ... 1000 Hz |
| Power output stage 2 (Continuous output) | 40 KW |
| Current | 58 A _{eff} |
| Frequency | 0 ... 1000 Hz |
| DC link voltage | DC 200 ... 800 V |
| Operating voltage (logic unit) | DC 8 ... 32 V |
| Operating/storage temperature | -40 ... +85 °C |
| Ports and interfaces: | |
| - CAN | 2 |
| Max. number of inputs/outputs | 8 |
| Inputs: | |
| - Analog; digital; frequency | 0, 4, (4) |
| Outputs: | |
| - Digital; PWM; H-bridge | (4); 4; 0 |
| Coolant, operating pressure | Water, 2 bar max. |
| Coolant, temperature (during operation) | 30 ... 65 °C |
| Degree of protection | IP6K9K |
| Vibration | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30g |
| Protection against polarity reversal | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

Dimensional drawing



| | JMM-5330-800 | JMM-5220-800 | JMM-5210-800 | JMM-5201-800 |
|--|---------------------------|---------------------------|---------------------------|---------------------------|
| Power output stage 1 (Continuous output) | 20 KW | 10 KW | 10 KW | 10 KW |
| Current | 30 A _{eff} | 15 A _{eff} | 15 A _{eff} | 15 A _{eff} |
| Frequency | 0 ... 1000 Hz | 0 ... 1000 Hz | 0 ... 1000 Hz | 0 ... 1000 Hz |
| Power output stage 2 (Continuous output) | 20 KW | 10 KW | 5 KW | DC/DC converter |
| Current | 30 A _{eff} | 15 A _{eff} | 8 A _{eff} | DC 14 V/200 A |
| Frequency | 0 ... 1000 Hz | 0 ... 1000 Hz | 0 ... 1000 Hz | DC |
| DC link voltage | DC 200 ... 800 V | DC 200 ... 800 V | DC 200 ... 800 V | DC 200 ... 800 V |
| Operating voltage (logic unit) | DC 8 ... 32 V | DC 8 ... 32 V | DC 8 ... 32 V | DC 8 ... 32 V |
| Operating/storage temperature | -40 ... +85 °C | -40 ... +85 °C | -40 ... +85 °C | -40 ... +85 °C |
| Ports and interfaces: | | | | |
| - CAN | 2 | 2 | 2 | 2 |
| Max. number of inputs/outputs | 8 | 8 | 8 | 8 |
| Inputs: | | | | |
| - Analog; digital; frequency | 0, 4, (4) | 0, 4, (4) | 0, 4, (4) | 0, 4, (4) |
| Outputs: | | | | |
| - Digital; PWM; H-bridge | (4); 4; 0 | (4); 4; 0 | (4); 4; 0 | (4); 4; 0 |
| Coolant, operating pressure | Water, 2 bar max. | Water, 2 bar max. | Water, 2 bar max. | Water, 2 bar max. |
| Coolant, temperature (dur- ing operation) | 30 ... 65 °C | 30 ... 65 °C | 30 ... 65 °C | 30 ... 65 °C |
| Degree of protection | IP6K9K | IP6K9K | IP6K9K | IP6K9K |
| Vibration | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 | DIN EN 60068-2-64, Cat. 2 |
| Shock | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g | DIN EN 60068-2-64, 30 g |
| Protection against polarity reversal | Yes | Yes | Yes | Yes |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

System components



The variety of functions and ease of operation are significantly increased by system components. Individual demands placed on user-friendly operation and configuration of mobile machinery can very easily be met this way.



POWERTRACK

Product brief

POWERTRACK allows for HMIs to be expanded by a rotary encoder and 6 user-programmable keys. POWERTRACK connected via CAN enables intuitive and efficient user guidance.



Features

- Easy-to-grip rotary encoder which can also be handled by a user wearing gloves
- 6 user-programmable keys which can be labeled individually
- Keys with multi-color LEDs for state reporting
- Compact design (degree of protection: IP54)
- CAN interface for CANopen® or SAE J1939 (optional)

| POWERTRACK | |
|---|---|
| Connector | Deutsch DT04-4P |
| Service life - keyboard | 3 million switching cycles min. |
| Service life - rotary encoder (key function) | 1 million switching cycles min. |
| Service life - rotary encoder (rotary function) | 100,000 cycles min. |
| Keyboard | Silicone rubber, PU-hardcoated |
| Operating/storage temperature | -40 °C ... +70 °C / -40 °C ... +85 °C |
| UV radiation protection | UVB resistance: 400 hours |
| Salt spray | To ASTM B117 |
| Chemical resistance | DEET, motor cleaners, isopropanol, sunscreen, multi-purpose cleaners, orange- or lemon-based cleaners |
| Degree of protection | IP54 |
| Power supply | Rated voltage DC 12 ... 24 V (DC 8 ... 32 V) |
| Communications bus | CANopen® |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

POWERKEY PRO

Product brief

The keyboard series POWERKEY PRO excels by its compact design. Being equipped with a CAN interface and keys which can be assigned by the user, this device opens up a wide range of application options. Meeting specific requirements for the operation of mobile machinery can be very easy this way.

Features

- The keys are raised so they can be easily pressed even by operators wearing gloves.
- User-programmable keys of layout 2x2, 3x2, 4x2, and 6x2
- Individually printable key caps; > 100 default icons
- Keys with multi-color LEDs for state reporting
- Compact design (degree of protection: IP67)
- CAN interface for CANopen® or SAE J1939 (optional)



| POWERKEY PRO | |
|-------------------------------|---|
| Connector | Deutsch DT04-4P |
| Service life - keyboard | 3 million switching cycles min. |
| Keyboard | Silicone rubber, PU-hardcoated |
| Operating/storage temperature | -40 °C ... +70 °C / -40 °C ... +85 °C |
| UV radiation protection | UVB resistance: 400 hours |
| Salt spray | To ASTM B117 |
| Chemical resistance | DEET, motor cleaners, isopropanol, sunscreen, multi-purpose cleaners, orange- or lemon-based cleaners |
| Degree of protection | IP67 |
| Power supply | Rated voltage DC 12 ... 24 V (DC 8 ... 32 V) |
| Communications bus | CANopen® |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

JXM-CAM

Product brief

The JXM-CAM is a video camera especially designed for outdoor use. It is ideal for use as a surveillance camera in mobile machinery, or as a rear-view camera in cars.

When the light conditions turn weak the photo sensor automatically activates the infrared LEDs which completely illuminate a circle of 10 m in diameter.

The JXM-CAM can be used along with all devices by Jetter AG which are equipped with the corresponding video input.



Features

- Compact steel-sheet enclosure
- Degree of protection: IP68
- Operating voltage: DC 12 V
- Ambient temperature: -30 ... +65 °C

| JXM-CAM | |
|-------------------------------|--|
| System | PAL/NTSC, automatic changeover |
| Operating voltage | DC 12 V |
| Operating/storage temperature | -30 ... +65 °C/-40 ... +80 °C |
| Input current | 0.2 A |
| Outputs: | |
| - Video | 1 (MiniDIN - Composite 1 Vp-p 75 ohms) |
| Degree of protection | IP68 |
| Night-time operation | Infrared LEDs for illumination at night (sensor-controlled activation) |
| Dimensions (W x H x D) | 90 x 80 x 55 mm |

Further details and order information are available on request. Specifications are subject to change without notice. Errors and omissions excepted.

Connector pinout

| JXM-CAM | |
|-------------------------|---|
| 5-pin MiniDIN connector | |
| Power DC 12 V (yellow) | 1 |
| Audio IN (red) | 2 |
| Mirror (blue) | 3 |
| Video IN (white) | 4 |
| GND | 5 |

Wiring harness | RAM Mount mounting bases

Product brief

Design and manufacturing of wiring harnesses are a decisive factor for the functional reliability of mobile machinery. Customized wiring harnesses enable implementing customer-specific features. Jetter AG provides long-year expertise in wiring harness technology.



Product brief

Dash mounts by RAM Mount allow quick and easy positioning of HMIs for the perfect angle.

For individual HMIs there are corresponding dash mounts and mounting solutions available.



Software



Jetter AG software solutions unite simplicity and integration. A decisive factor in this case is the usability of the systems.



JetSym

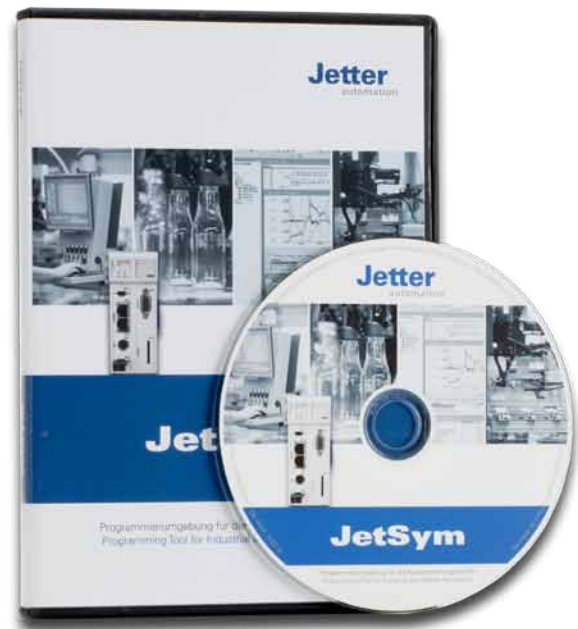
Product brief

JetSym is the central programming tool by Jetter AG compliant with IEC-61131-3. It corresponds to all technology functions needed for mobile machinery.

From programming the control system to commissioning the mobile machine, every programming detail can be realized with JetSym.

Features

- Configuration
- Programming
- Debugging
- Commissioning
- Diagnostics
- Version management



The programming language STX

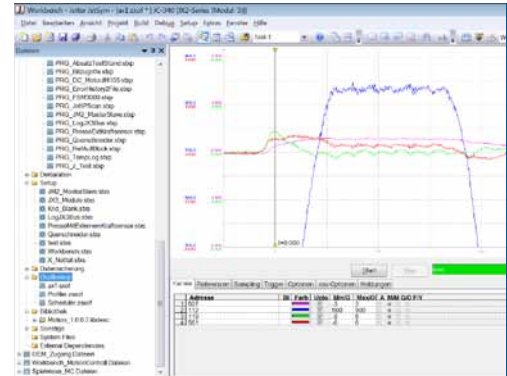
STX meets all requirements of mobile machinery automation. Its syntax is based on IEC 61131-3 ST. With this process-oriented language, the real processes of a machine can be directly mapped and described. High-performance commands for PWM-controlled valve handling, motor control, operator interaction and strings make programming of controllers much easier.

The object-oriented approach of STX offers clear advantages. With it, tried and tested routines can be encapsulated so that neither the code nor the essential data can be changed.

In addition, classes can also take over data structures and methods of other classes and extend them. It is exactly this basic principle of object-oriented programming, which is highly interesting for automation systems: Here, the programmer can map shared object properties through a base class and therewith define derived classes for the different manifestations of the objects. The use of these program elements is especially efficient.

Object orientation helps to reduce development and testing times

The object-oriented approach of STX helps to reduce development and testing times. With it, tried and tested routines can be encapsulated so that neither the code nor the essential data can be changed. Besides mere reusability, classes can also take over data structures and methods of other classes and extend them. It is exactly this basic principle of object-oriented programming, which is highly interesting for state-of-the-art software architecture in mobile machinery. Here, the programmer can map shared object properties through a base class and therewith define derived classes for the different manifestations of the objects/functions. The use of these program elements is especially efficient and significantly reduces testing times.



Oscilloscope mode

```

// IProcessErrorData interface
#pragma intellisense(off)

Function GetPending(): bool;
Function GetData(): TProcessErrorData;

#pragma intellisense(on)

Function Reset();
Function Format(Header: int, xparam):
property Pending: bool read GetPending;
property Data: TProcessErrorData read
    GetData;

end interface;

// TProcessErrorData class
class TProcessErrorData
private mptrData: pointer to TProcessErrorData;

#pragma intellisense(off)

private function GetPending(): bool;
private mData: TProcessErrorData;
private function GetData(): TProcessErrorData;
private function SetData(Data: TProcessErrorData);
public function GetProcessErrorData(): TProcessErrorData;

#pragma intellisense(on)

public function Reset();
public function Format(Header: int, xparam):
    public property Pending: bool read GetPending;
    public property Data: TProcessErrorData read GetData;
    
```

Pragma INTELLISENSE(OFF)

STX – Can do more

STX has been extended beyond the standard to include many important elements that are indispensable in modern automation. These include object orientation, which is integrated into STX to a very high degree. Many further indispensable functions can be mapped with simple and common commands:

- Positioning
- CAN library
- Hydraulics temperature compensation by current regulation
- Task management
- File operations on the file system of the control system
- String processing
- Data processing in complex structures
- Exception handling
- and much more

| Name | Nummer |
|--|--------|
| EDS | |
| EDS-Schnittstelle | 100500 |
| EDS-Modulnummer | 100501 |
| Identifikation: interne Versionsnummer | 100600 |
| Identifikation: Modulnummer | 100601 |
| Identifikation: Modulname (Registerstring) | 100602 |
| Identifikation: Platinenversion | 100613 |
| Identifikation: Platinenoptionen | 100614 |
| Produktion: interne Versionsnummer | 100700 |
| Produktion: Seriennummer (Registerstring) | 100701 |
| Produktion: Tag | 100708 |
| Produktion: Monat | 100709 |
| Produktion: Jahr | 100710 |
| Produktion: Testthum | 100711 |
| Produktion: TestRev | 100712 |
| Features JX3-BN-ETH/JC-3ac: interne Versionsnummer | 100800 |
| Features JX3-BN-ETH/JC-3ac: MAC-Adresse (Letter) | 100801 |
| Features JX3-BN-ETH/JC-3ac: MAC-Adresse (Gerät) | 100802 |
| Features JX3-BN-ETH/JC-3ac: remainderle Register | 100806 |

EDS (Electronic data sheet)

JetViewSoft

Product brief

The software tool JetViewSoft lets you easily visualize processes and design individual screens for HMIs. The proven object-oriented approach allows you to easily and efficiently complete even complex visualization tasks without previous experience. The user-friendly editor and a pool of predefined objects actively help you create screens in no time at all.

All important functions such as alarm handling, trending and libraries are available for the creation of sophisticated visualizations. Thanks to its object-oriented concept, the user-friendly editor helps to implement large-scale projects easily and efficiently.



Features

- Supports scalable vector graphics and SVG import
- Features gesture control for modern visualizations
- Efficient design process thanks to object-oriented structure
- Database with predefined objects and preview feature
- Supports creation of multilingual screens and import/export of language resources
- Alarm handling and trend graph
- STX as scripting language lets you add new functions
- Terminal Wizard and simple download to HMIs

Full scalability thanks to vector graphics technology

The vector graphics technology of JetViewSoft allows for complete and lossless scalability of all objects (except for bitmap graphics). Thus, projects or project parts that are designed for a specific resolution of the target device can be used on displays with a different resolution without any loss.

SVG import

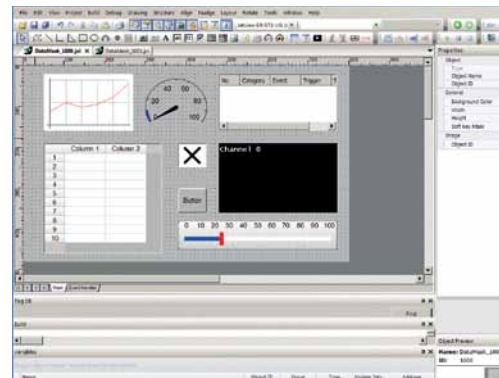
JetViewSoft lets you directly import SVG files from graphics or CAD tools into a visualization application. Cumbersome conversion of CAD drawings into bitmap format is therefore a thing of the past.

Object-oriented and efficient

The object-oriented approach of JetViewSoft makes generating screens a lot easier. Objects such as buttons need to be defined only once before they can be used as often as they are needed. Making changes to an object property automatically takes effect wherever this object has been applied. Various visualization objects can be dynamically displayed during runtime in the control program by means of pointers.

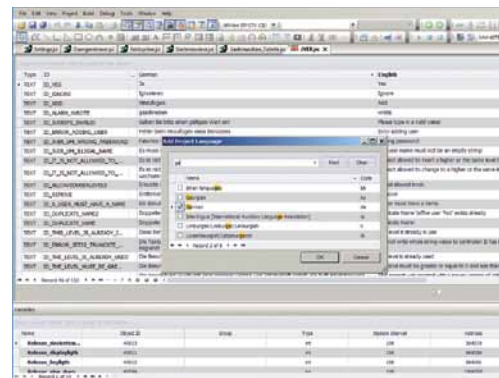
Configuring objects rather than programming

In JetViewSoft, visualizations can be configured using existing graphic objects. To this end, predefined objects, such as sliders, meters, lines, circles, ellipses, list boxes, check boxes, symbols, XY graphs, image and video objects are simply arranged by drag and drop in the development environment. These elements can be arranged one upon the other or side by side. They can also be combined to form groups. All elements can be stored in a separate structured object library.



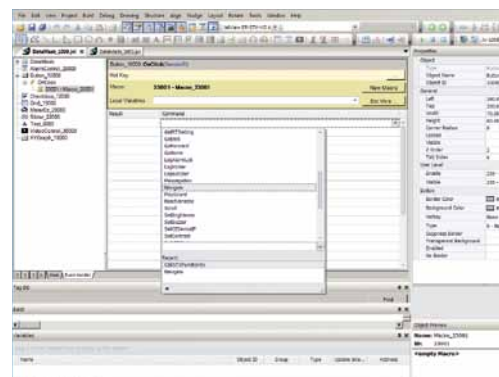
Editing and managing multilingualism in a central repository

In JetViewSoft, the selected language and optional image fonts are loaded from a central language management pool during runtime. This allows for simple import or export of language resources as CSV files for further editing in MS Excel, for instance. Translation, maintenance and handling of several languages can be carried out quickly and easily.



Macro and scripting language in perfect unison

For simple processes, JetViewSoft offers programmable macro functions. For complex processes, calculations, or for programming special functions, STX, a programming language based on IEC-61131-3, is available as scripting language. This scripting language is also used to program Jetter controllers. This means, JetViewSoft and STX stand for perfect compatibility.



ISO-Designer

Product brief

With the ISO-Designer from Jetter AG, it is simple to create ISOBUS-compliant files. ISO-Designer commands a high-performance graphical editor with a functional scope comparable to graphic programs. Many actions can easily be executed by a few mouse clicks.

Features

- Creating masks to ISO 11783 (.iop files)
- Graphics editor
- Convenient aligning/grouping
- Operating by drag-and-drop
- Zoom function
- Undo/redo function
- Configurable GUI
- Smart copy function
- Object pool with preview function
- Library
- Bookmarks and history
- Supporting standards on all levels
- Automatic color conversion
- Preview function
- Multilingualism is easy to implement



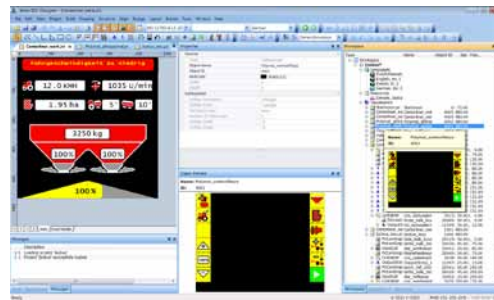
We are members

CC ISOBUS

 **AEF**
AGRICULTURAL INDUSTRY
ELECTRONICS FOUNDATION

Clearly designed project management | 100 % ISO-compliant

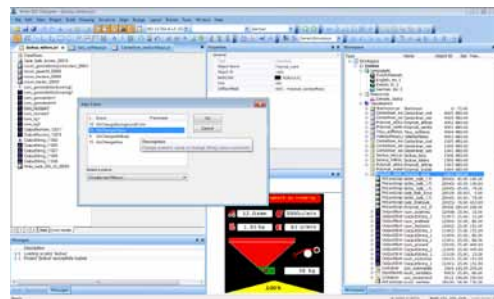
Optimum project management is achieved by presenting the objects in a clear tree structure with a preview function. The ISO-Designer supports all specified levels of the standard. When you create a new project, you are free to choose which specifications should apply. The automatic color space conversion of imported images always ensures compliance with the ISO standard.



Everything at a glance

Ease of operation leaves no wish unfulfilled

Profit from numerous convenient functions which ease your daily work. This way, even the work interface can be customized to your needs. All functions first go through an intensive practical test before they are finally integrated into the program.



Optimized for the practice

Multilingualism | More options

With the ISO-Designer, multilingual masks are especially simple to create. A resource file saves all the necessary information. The relevant texts are displayed depending on the active language. The resource file can also be exported as a table and imported again, which substantially simplifies external translation of the texts.



Fast, efficient language management



ISO-Designer – Get your license at no cost for an unlimited period.

Register at www.iso-designer.de and you will receive your personal activation code. Profit from the benefits:

- Standard-compliant further development with update service
- Full functionality
- Full support
- Full compatibility for every ISOBUS terminal

Professional Services



Jetter AG provide professional services for the entire field of mechanical and plant engineering. The choice is yours: You can have us manage your entire project or let us contribute our know-how for specific solutions.



Our services at a glance:

- Consulting | Project management
- Controller programming services
- Creation of visualization applications
- Electrical engineering | Control cabinet production
- Service | Maintenance
- Training
- Retrofit

Take the easy option and let our experts advise you from the very start. As part of our project management process, we'll work with you to identify which system, which partial or complete solution with which device, best suits your needs.

Consulting and management

- End-to-end project management
- Use of standard project management software
- Conceptual design and project planning (centralized, decentralized), dimensioning of project-specific drive technology
- Path, movement and energy optimization
- Selecting sensors, actuators and motors, as well as suitable automation components
- Procuring all necessary components

Controller programming

- Structured text programming to IEC 61131-3-(ST)
- Conceptual design and development of software structures
- Development of programming concepts suitable for series production machinery including version management, update functions and variant handling
- Complete function test and acceptance

Creation of visualization applications

- Visualization using your own or standard visualization software
- Implementation of database integration
- Selection and programming of suitable user interfaces with key, mouse or touch operation
- Complete function test and acceptance



Electrical engineering and Control cabinet production

- Planning and optimizing production capacity
- Manufacturing control panels and cabinets
- Fabrication in accordance with current EN regulations
- Wire harness manufacturing
- CE certification with risk analysis
- Electrical design with Eplan
- Planning and design according to current standards
- Creating wiring, terminal and cable diagrams

Service and maintenance

- Hotline | Telephone and e-mail support
- 24/7 stand-by support on request
- On-site repairs and replacements by our own service team
- On-line support with optional remote access
- Remote maintenance
- Compatibility analysis for products and systems
- Maintenance contracts | Preventative maintenance
- Optional enhanced warranty offers

Training

- STX programming
- Drive technology/MC
- Visualization
- Service staff

Retrofit

- Upgrading existing machines to create a modern, powerful control system
- Seamless integration with the existing IT structure
- Coordination of conversion work with non-production times

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